# **MUFFLERS** Made of Plastic

M3×0.5~R1/2

- Offer superior noise suppressing effect.
- Low resistance to air flow, thus avoiding adverse effects on equipment operations.
- Compact and lightweight, for easy mounting.
- Offer a long operating life. Elements do not corrode over time, and maintain superior moisture and oil resistance.
- •Cleaning with petroleum, etc., is a simple operation.

## Symbol





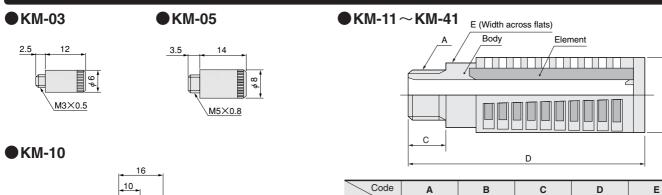
## Specifications

Item Model		el	KM-03	KM-05	KM-10	KM-11	KM-22	KM-23	KM-31	KM-41
Port size			M3×0.5	M5×0.8	R1/8 R1		1/4	R3/8	R1/2	
Media			Air							
Operating pressure range MPa [psi.]			0~0.7 [0~102] 0~0.9 [0~131]							
Proof pressure MPa [psi.]		si.]	0.9 [	0.9 [131] 1.1 [160]						
Operating temperature range °C [°F]		'F]	5~60 [41~140]							
Materials	Body		Polyacetal (Duracon)							
	Element		Expanded polyethylene (filtration rating 10 $\mu$ m)		Polyvinyl alcohol resin (sponge, filtration rating $5 \mu$ m)	Sintered polyethylene (filtration rating 20 $\mu$ m)		Sintered polyethylene (filtration rating 40 $\mu$ m)		Sintered polyethylene (filtration rating 20 µ m)
Effective a	area mm² [	)v]	1.0 [0.06]	4.0 [0.22]	5.5 [0.31]	15 [0.83]	21 [1.17]	43 [2.39]	65 [3.61]	74 [4.11]
Noise suppressing effect dB		зB	15 <sup>Note</sup>	13 <sup>Note</sup>	7	18	18	18	27	34
Mass g [oz.]		z.]	0.5 [0.018]	1.0 [0.035]	0.9 [0.032]	4 [0.14]	4.5 [0.16]	18 [0.63]	19.5 [0.69]	22 [0.78]
Sales unit			One pack (10 pcs.)							

Note: Values at air pressure of 0.5MPa [73psi.] with installation in solenoid valve. (Solenoid valve used: KM-03 for 040-4E1, KM-05 for 050-4E1)

Item	Model	KM-J6	KM-J8	KM-J10	KM-J12		
Port size		<i>φ</i> 6	φ8	<i>φ</i> 10	<i>φ</i> 12		
Media		Air					
Operating pressure range MPa [psi.]		0~0.7 [0~102]					
Proof pressure MPa [psi.]			0.9 [131]				
Operating temperature range °C [°F]		5~60 [41~140]					
Materials	Body	Polyacetal (Duracon)					
Materials	Element	Polyvinyl alcohol					
Effective a	area mm² [Cv]	9.8 [0.54]	21 [1.17]	25 [1.39]	42 [2.33]		
Noise suppressing effect dB		23	33	35	28		
Mass	g [oz.]	1.3 [0.046]	3.9 [0.138]	6.5 [0.23]	9 [0.32]		
Sales unit		One pack (10 pcs.)					

### Dimensions (mm)

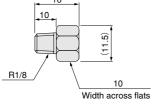


Model

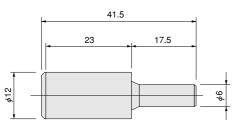
KM-11

(R)

1/8



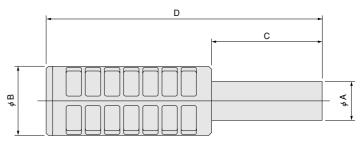
•KM-J6



KM-22	1/4	16	10	36	14		
KM-23	1/4	20	10	62.5	17		
KM-31	3/8	26	12	68	24		
KM-41	1/2	28	15	71	24		
KM-J8	M-J8~KM-J12						

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Code Model	А	В	С	D
KM-J8	8	15	26	64
KM-J10	10	18	30	73
KM-J12	12	20	35	83

## Handling Instructions and Precautions

- As the body is made of plastic, do not subject it to excessive force.
- For cleaning, use a neutral detergent or cleaning oil. Do not use thinner, benzene, or other solvents.

#### • KM-03, KM-05

Use fingertips to tighten for mounting. Use of pliers or other tools could damage the unit.

#### ● KM-10~KM-41

Use fingertips to tighten until it stops. Then, use a tool to lightly tighten a little further.

#### • KM-J6 $\sim$ KM-J12

Use by inserting into the quick fitting. After mounting, check that the muffler cannot be pulled out.

 $\phi$  B

(width across flats)

14

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