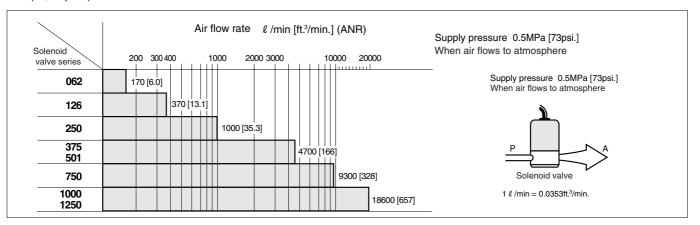
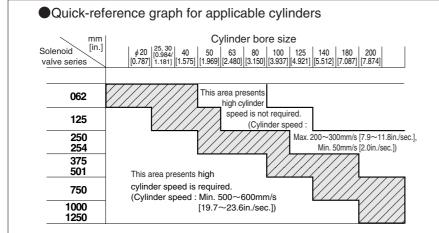
Charts for Solenoid Valve Selection

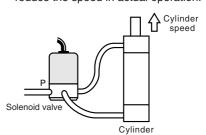
Air flow rate of each series (2-, 3-port)



Applicable cylinder bore size of each series (4-, 5-port)



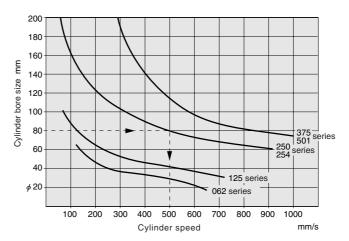
- The area of the graph shows the normal range of use.
 (Cylinder speed 300 ~600mm/s
 [11.8~23.6in./sec.])
- 2. While the graph shows the measured results of an air supply pressure of 0.5MPa [73psi.] and load ratio of 0, the values are virtually identical for the range of 0.4~0.7MPa [58~102psi.] and a load ratio of up to 30%.
- In general, select a valve with about a 50% margin over the required cylinder speed, and use a speed controller to reduce the speed in actual operation.



Cylinder speeds when using each series

The graph at right shows the maximum cylinder speed when operated at a supply pressure of 0.5MPa [73psi.] and a load ratio of 30% or less.

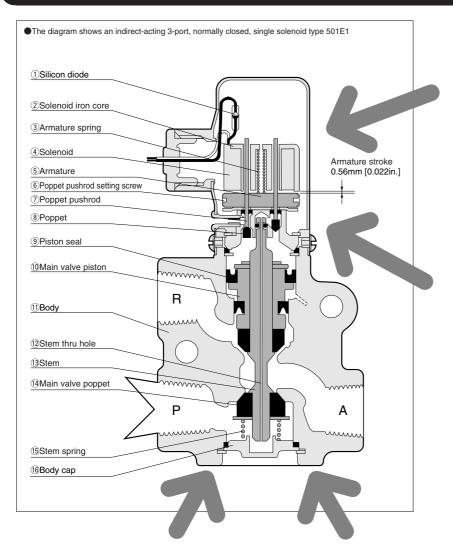
Note: To obtain the time required for 1 stroke, take the "cylinder delay time" and "cushioning time" into consideration.



<How to read the graph>For example, when operating the ϕ 80 [3.150in.] cylinder with the 254 series solenoid valve, a speed of about 500mm/s [19.7in./sec.] can be obtained.

1mm = 0.0394in. 1mm/s = 0.0394in./sec.

Basic Construction and Features



Compact and light

A poppet construction with unique and compact design. The body is made of light aluminum alloy.

No sticking

Entering foreign materials into a valve's interior, not using for a long period, etc., could cause the main valve piston to stick. This is not a problem at all with the poppet type round solenoid valves.

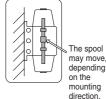
Any mounting direction acceptable

While some valves will require that the mounting direction is vertical or horizontal to operate, the round solenoid valve remains undisturbed regardless of whether the direction is off to some degree, upper or lower, or left or right.





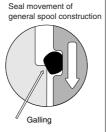
Spool structured general valves



■No need for lubrication

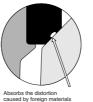
With virtually no sliding parts, there is no need for lubrication except for a few specific models.

This means no breakdowns, caused by such as galling due to insufficient lubrication. It can also eliminate periodic lubrication expenses.



No leakage due to foreign materials in the media

While foreign materials in the media can often cause leaks, the round solenoid valve uses rubber to absorb the distortions caused by a certain volume of foreign materials to prevent leaks.



caused by foreign materials and restored after the foreign materials are removed.

Can operate in high-frequency applications

The poppet and stem section have low mass and the stroke is short, helping to reduce inertial force, while the synthetic rubber flexibly absorbs impacts, enabling excellent durability in continuous, high-frequency operations.

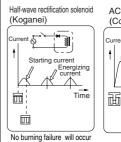
Small electric current

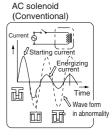
No burning failure

The solenoid uses a special construction, with an extremely small 0.56mm [0.022in.] armature stroke, and therefore consumes little electric current.

In addition, the AC type uses a silicon diode for half-wave rectification that ensures extremely stable operation.

Moreover, since there is no in-rush current, the capacity of electrical equipment can be reduced, decreasing the amount of heat generated in high-frequency operations. The coil will not burn even if the armature unactuates under some abnormal situation.

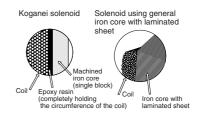




even in an abnormal condition.

No solenoid coil wire breaks or damages

The coil is a vacuum epoxy resin impregnated mold, for high resistance to heat, cold, humidity and vibration, and completely eliminates wirebreak failure. Moreover, the iron core is not a laminated sheet, but rather machined a single block, for superior mechanical strength against heat or shocks, and endures a long time without deformation or breakage.



Many kinds of voltages, common to each models (Except for explosion proof valves)

While the standard specifications are AC100V and 200V, many other voltages are available, as shown in the appended table. Many of these voltages are common to each model, and therefore offer interchangeability, good quality control and stable quality.

All solenoids, including the DC types, have the same shape and same dimensions.



Solenoid common to each series

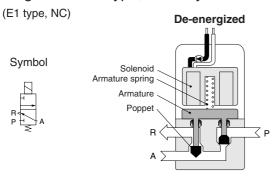
Extremely long operating life

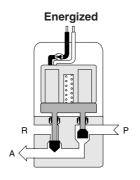
With virtually no sliding parts, and with the large elastic capacity of the synthetic rubber used in the stem, the high capacity design eliminates any concerns about wear or damage. The operating life is therefore extremely long, and all models except a very few can last over more than 10 million operating cycles.

Solenoid Types and Operating Principles

(While the schematic diagrams show the direct-acting 062 series, 3-port valve, the basic construction of the solenoid is the same for the 4-port valve and for the pilot section of the indirect acting valve.)

Single solenoid type, normally closed

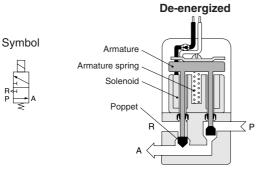


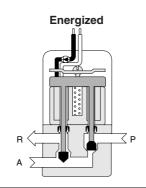


- When de-energized, air coming through port P is closed by the poppet at P, and air at A goes to port R.
- When energized, the P side poppet opens and the R side poppet closes, so that the air flows from P to A.
- When power is cut off, the armature is pushed downward by the armature spring to change the valve to a de-energized condition.

Single solenoid type, normally open

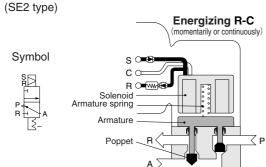
(E1 type, NO)

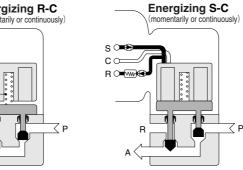




- When de-energized, the air coming through port P flows to A, but the R side is closed.
- When energized, the P side poppet closes and the R side poppet opens, so that the air flows from A to R
- When power is cut off, the armature is pushed upward by the armature spring to change the valve to a de-energized condition.

Keep solenoid type





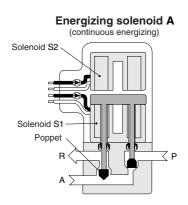
- When power is supplied to the R-C terminal, the air coming from P is blocked by the poppet at P, and air flows A to R.
- When power is supplied to the S-C terminal, the P side poppet opens and the R side poppet closes, so that the air flows from P to A.
- Even if power to the S-C terminal is cut off, a strong residual magnetic force maintains the previous position.
- When power is supplied to the R-C terminal, the residual magnetic force disappears, and the armature is pushed downward by the armature spring.

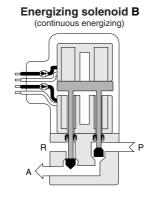
For details, see p. 883~884.

Double solenoid type



(E2 type)





- When the S1 solenoid is in an energizing condition, the air coming from P is blocked by the poppet at P, and air flows from A to R. This condition is firmly maintained by the air pressure applied to the poppet at P.
- 2. When the S2 solenoid is energized, the P side poppet opens and the R side poppet closes, so that the air flows from P to A. This condition is firmly maintained by the air pressure applied to the poppet at R.
- 3. While the solenoid is "momentarily energizing holding type" increasing residual magnetism in addition to the normal continuously energizing type, air pressure applied to the poppet guarantees the holding position in the case, as well.

Voltage Types and Current

Single solenoid (E1) and double solenoid (E2) type

		Curre			
		The starting current ar virtually identical, and are	Color of lead wire		
Rated voltag	je V	50Hz	60Hz		
	230*1	63	55		
	220*1	58	72	White, black	
	200	70	65		
AC	115*1	130	110		
AC	110*1	120	160	Yellow, black	
	100	140	130		
	48*1	410	370	Dad blook	
	24 *1	930	830	Red, black	
	200*2		White, black		
	110*2		80	Vallaur black	
	100 ^{*2}		Yellow, black		
DC	48*2	1	190		
	24	4	Red, black		
	12 ^{*2}	7	750	neu, black	
	6 *2	1:	500		

Notes: 1. For items with %1, specify the frequency and consult us for the delivery.

- 2. For %2 items, consult us for the delivery.
- 3. This table is also applicable to the 3-position solenoid valves 253, 503, and 753 types.
- 4. For explosion proof solenoid valves, see p. 934.
- 5. The return current will vary depending on the rated voltage, but in the range of $20 \sim 2 \text{mA}$.

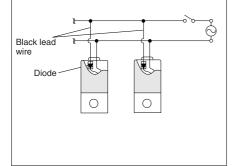
Keep solenoid (SE2) type

Rate	-	Curre The starting energizing virtually ide are within th	Color of lead wire	
volta	.ge v	50Hz	60Hz	
AC	200	80	70	White, black, red
AC	100	180	160	Yellow, black, red

Wiring Instructions

Single solenoid (E1) type

•When connecting 2 or more valves in parallel, use the black lead wire for common connections of the AC type. A diode is connected to the black lead wire for the AC type. No diode is in the DC type, so the wiring has no polarity.

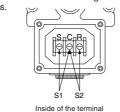


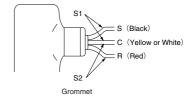
Keep solenoid (SE2) type

For the 2, 3-port valve, energizing the S1 solenoid in the diagram (the set side) opens the valve, while energizing the S2 solenoid (reset side) closes it.

For the 4, 5-port valve, energizing the S1 solenoid opens the A port, while energizing the S2 solenoid opens the B port.

- •For connections of 2 or more valves in parallel, or for instructions for wiring connections with other inductive loads, see p.883.
- The minimum time to energize for operation is 50ms.



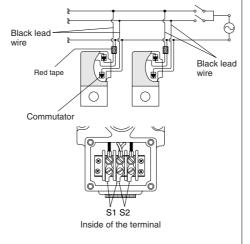


Double solenoid (E2) type (continuously energizing holding type)

- •When connecting 2 or more valves in parallel, use the black lead wire for common connections of the AC type. A diode is connected to the black lead wire for the AC type. No diode is in the DC type, so the wiring has no polarity.
- •Two solenoids, an upper and lower, are built into this valve. They are color-coded with vinyl tape.

For the 2, 3-port valve, energizing the red tape side (for units with terminals, the S2 side in the diagram) opens the valve, while energizing the non-tape side (for units with terminals, the S1 side in the diagram) closes the valve.

For the 4, 5-port valve, energizing the red tape side (for units with terminals, the S2 side in the diagram) opens the A port, while energizing the non-tape side (for units with terminals, the S1 side in the diagram) opens the B port.



Double solenoid (E2-D) type (momentarily energizing holding type)

- ●No diode is equipped with either the AC or DC type, so the wiring connections have no polarity.
- •The lead wire color coding and instructions of terminal connections are the same as for the continuously energizing holding type.
- •While the energizing time required for switching the valve is about 50ms, air pressure is required to maintain that condition. For this reason, continue energizing until exhaust is complete (or when operating a cylinder, until the operation is complete).

Hold the continuous energizing time to 5 minutes or less, and ensure that the de-energized period is longer than the energizing time.

Explanation of Keep Solenoid

Features

While the conventional self-holding type solenoid valve employs 2 solenoids, this keep solenoid type achieves the same operation with just 1 solenoid.

Can firmly maintain both the ON and OFF positions with just momentary energizing.

Holding force is strong, achieving superior vibration and shock resistance in any directions.

Vibration resistance is more than 107.9m/s²{11G} and shock resistance is more than 294.2 \sim 392.3m/s²{30 \sim 40G} for the direct acting type, and 980.7m/s²{100G} for the indirect acting type. (Shock resistance for the ordinary microswitch is about 294.2m/s²{30G}, and about 49.0 \sim 196.1m/s²{5 \sim 20G} for the relay.)

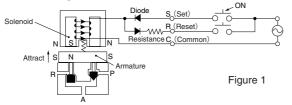
No need to worry about burning even with continuous energizing.

Moreover, burning will not occur even if the set signal and reset signal are applied at the same time.

Construction and operation The diagrams show the direct acting type (or pilot section for the indirect acting valve).

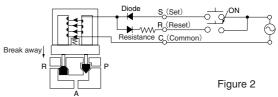
Operation under the set signal

When the ON signal is excited (for 0.05s or more) to the S-C (set side) terminal, as shown in Fig. 1, the solenoid is energized by half-wave rectification, and the armature is attracted (the direction of current flow and the magnetic poles are as shown in the diagram). Then, the armature keeps its position by residual magnetic force even after the ON signal is turned off.



Operation under the reset signal

When the OFF signal is excited (for 0.05s or more) to the R-C (reset side) terminal, as shown in Fig. 2, the current reduced by resistance flows in the direction opposite to the set direction, the residual magnetic force suddenly vanishes, and the armature is returned to its position by a spring. In other words, turning this solenoid valve ON and OFF is achieved by momentary energizing alternately to S-C and R-C.



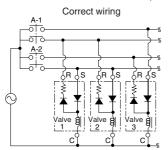
Wiring instructions

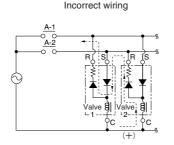
When activating 2 or more valves simultaneously

When the ON and OFF operations are reversed, use different connections to link the S and R terminals, as shown in the diagram at the left. When the S and R terminals are connected into their same respective phases, there is no limit to the number of units that can be connected in parallel.

<The reason>

When the A-1 contact is turned on, current flows along the R-C on Valve 1 and the S-C on Valve 2, and they are both activated normally. The C side is the positive (+), however, the current flows along the dotted lines and causes resets or vibrations, even when a set signal has been excited to valve 2.



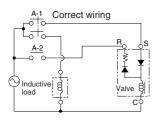


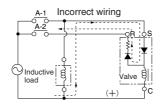
●When connecting inductive loads for other than the SE2 type in parallel

Connect at separate contacts, as shown in the diagram.

<The reason>

Switching the A-1 contact ON and OFF is normal operation. If, however, current is sent along the dotted line to the inductive load side when the A-2 contact is ON, there may be insufficient current on the reset side, and reset may be impossible.

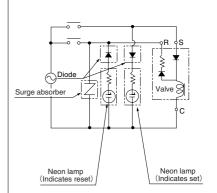




When using a neon lamp

Install a diode and a surge absorber on the R (reset) side, as shown in the diagram.

Use the diode, with which dielectric voltage is about 3 times as high as the power voltage. If the diode is not installed, or if it is connected in the wrong direction, both neon lamps will light up when the set signal is excited.



Precautions (Keep solenoid)

- 1. Note that the keep solenoid valve cannot be used with solid state type relays with leakage current. Because the solenoid's reset current is so small that the relay leakage current alone can reset the solenoid after it has been set.
- 2 Note that exciting the set and reset signals at the same time can cause vibrations.
- 3. While the valves work under normal usage and environments in most applications, avoid using in locations subject to harsh vibrations or to strong
- 4. While the direct acting type maintains the ON or OFF position regardless of the presence or absence of an air supply, caution should be exercised that the indirect acting type switches the stem to the OFF position when the air supply is cut off.
- 5. Use a fingertip to operate the manual override. Note that the manual override will not activate when the valve is set to the ON position. Operate the manual override after exciting the reset signal to demagnetize and set the reset signal to OFF, such as in a test operation .

Safety Precautions (Round type series solenoid valves and explosion proof solenoid valves)



- Warning 1. When mounting a valve inside the control panels or when an operation requires long energizing periods, provide heat radiation measures to ensure that the ambient temperature always remains within the temperature range specifications. For long-term continuous energizing, consult us.
 - 2. Always check the Catalog, etc., when carrying out wiring and piping of products to ensure that the connections are correctly done. Wrong wiring or piping could result in abnormal operation to the actuator, etc.
 - 3. The solenoid valve's silicon diode could be damaged by surge voltage when a large inductive load is used on the same power supply. Either change to a separate power supply, or install a surge absorber to protect the unit. Solenoids with surge suppression are also available. Consult us.



Caution For locations subject to water or to large amounts of dust, use a cover, etc., to protect the valves. Also, attach a muffler, etc., to the R port to prevent dust from entering. Entering water or dust could result in short-term functional shutdowns, sudden drops in performance, or a reduced operating life.

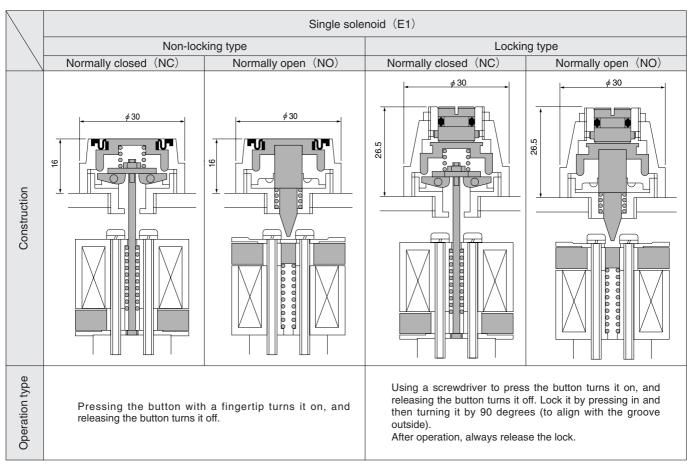


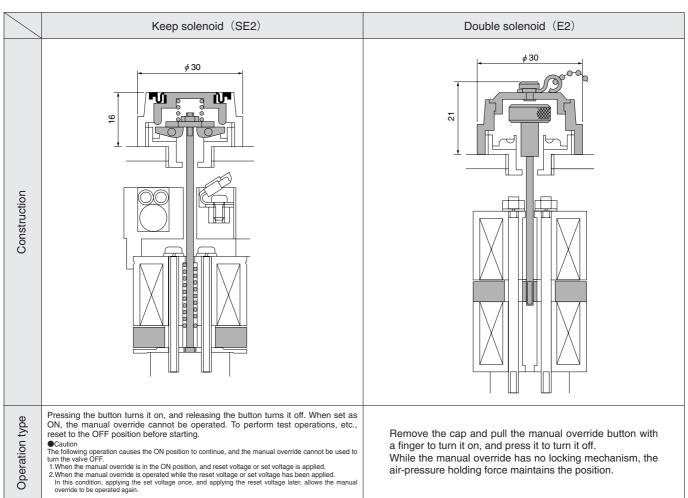
- Attention 1. Use clean air that does not contain degraded compressor oil, etc. and install a filter, etc., close to solenoid valves to remove dust or collected liquid.
 - 2. Ensure that the piping port on the supply side has at the same area or larger than the solenoid valve's effective area.
 - 3. When using an indirect acting valve, use a stop valve between it and the pressure source. When the stop valve is opened before the pressure reaches the minimum operating pressure, the indirect acting valve could fall into a neutral position. (All solenoid valves in the 250 series and up are indirect acting valves.)
 - 4. When connecting 2 or more AC type solenoid valves to the same power supply, connect the same color lead wires.
 - 5. Since a diode is equipped with the AC type solenoid valve, the solenoid may sometimes not turn on with the solid state-type relay (SSR) with zero-cross function. For this reason, pay attention before use to the ratings and precautions for use of the solid state-type relay.



Others In the Catalog, Class 1 of the recommended oil "Turbine Oil Class 1 (ISO VG32)" signifies "non-additive," while VG32 signifies "viscosity." The previous notation of "Turbine Oil #90" has been changed.

Construction of Manual Override





Note: The 3-position solenoid valve manual override has the same construction as the one for the single solenoid normally open type (E1, NO).

Mounting and Adjusting of Manual Override

Non-locking type

 Screw in nut (A) into the support.

Adjusting procedures

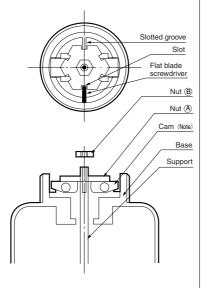
Screw in nut (A) until it contacts the cam, then return back one-half to one full rotation from that position.

In the one-half to one full rotation back position, confirm that some play with the cam exists.

- Align slotted groove on the base to the nut (a) slot.
 When it is not aligned to the slot, loosen nut (a) and realign it.
- Use nut (B) to lock.
 Insert a screwdriver into the aligned groove, and lock it so that it cannot rotate.
 Do not tighten more than

needed.

Note: Place the cam under the side with the black mark.



Adjusting procedures

Locking type

The procedure for adjusting nuts A and B is the same as for the non-locking type.

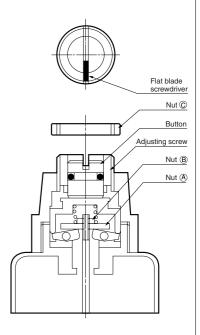
 Align the slotted groove of the manual override button to the groove of the adjusting screw, and use a screwdriver to screw in the manual override button and the adjusting screw at the same time.

Screwing them in causes air to leak, in the case of the direct acting valve, from the R port, and in the case of the indirect acting valve, from the PR port. Keep screwing in further, until the air stops leaking.

From the position where the air stops leaking, screw in a further 10 degrees.Do not screw in more than

needed

 Use nut © to lock the adjusting screw.
 Lock it with a screwdriver inserted condition.



SOLENOID VALVES 062 SERIES

Direct acting 2-, 3-, 4-port

Symbols

	Single	solenoid (E1)	type		Doub	le solenoid (E2	!) type	Keep	solenoid (SE2) type
2-μ	oort	3-p	ort	4-port	2-port	3-port	4-port	2-port	3-port	4-port
NC	NO	NC	NO	NC/NO	NC/NO	NC/NO		NC/NO	NC/NO	
P A	P A	R P A	R P A	R A B	P+++A	R P A	R A B	S P A	S R A A P A	SB A B
062E1-2	062E1-2-11	062E1	062E1-11	062-4E1	062E2-2	062E2	062-4E2	062SE2-2	062SE2	062-4SE2

Basic Models and Valve Functions

Item Mode	062E1-2	062E1-2-11	062E1	062E1-11	062-4E1	062E2-2	062E2	062-4E2	062SE2-2	062SE2	062-4SE2
Number of positions						2					
Number of ports		2	;	3	4	2	3	4	2	3	4
		Single solenoid Double solenoid					oid	Keep solenoid			
Valve function	Normally closed	Normally open	Normally closed	Normally open		Normally c	losed (NC)		Normally c	losed (NC)	
	(NC, standard)	(NO, optional)	(NC, standard)	(NO, optional)		or Normally	open (NO)		or Normally	open (NO)	

Specifications

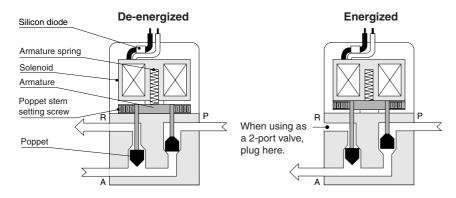
Item	Model	062E1-2	062E1-2-11	062E1	062E1-11	062-4E1	062E2-2	062E2	062-4E2	062SE2-2	062SE2	062-4SE2
Media							Air					
Operation type						[Direct acting	9				
Effective area (Cv)	mm²		2.5(0	.12〕		1.8(0.08)	2.5(0	.12〕	1.8(0.08)	2.5(0	.12)	1.8(0.08)
Port size	Rc						1/4					
Lubrication						1	Not required	d				
Operating pressure rang	ge MPa{kgf/cm²} [psi.]					0~0.9	{0~9.2} [0	~131]				
Proof pressure	MPa{kgf/cm²} [psi.]					1.3	5 {13.8} [19	96]				
Response time ms	ON						30					
ON/OFF	OFF		30									
Maximum operating	frequency Hz	5										
Minimum time to energize for self holding ms		- 50										
Operating temperature range (a	Operating temperature range (atmosphere and media) °C [°F]		0~60 [32~140]									
Mounting direction		Any										
Mass	kg [lb.]			0.3 [0.66]				0.5 [1.1]			0.4 [0.88]	

Solenoid Specifications

Item	Solenoid type	Single solenoid (E1)	Double solenoid (E2)	Keep solenoid (SE2)			
Voltage type	V		See the Voltage Types and Current.				
Voltage range	%	Rated volt	Rated voltage ±10%				
Current	mA		See the Voltage Types and Current.				
Energizing type		Continuously 6	Common type for momentarily and continuously energizing				
Insulation type							
Wiring type		Grommet type					
Lead wire length	mm [in.]	Approximately 300 [11.8]					

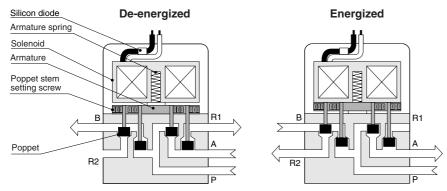
Inner Construction, Major Parts and Materials

●2-, 3-port



● For the keep solenoid (SE2) type and double solenoid (E2) type, see p.881.

4-port



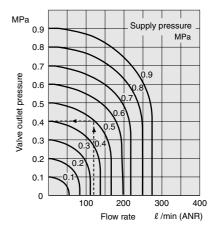
- ●Although the Inner construction schematic diagram shows R1 and R2 separately, these are in fact combined inside the body, with just the Rc1/4 female thread leading to the outside.

 For the keep solenoid (SE2) type and double solenoid (E2) type, see p.881.

Parts	Materials	
Body	Aluminum alloy (anodized)	
Poppet stem	Brass	
Poppet	- Synthetic rubber	
Seal		

Flow Rate

●2-, 3-port

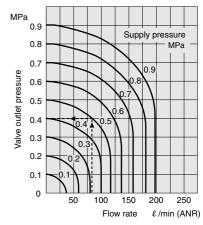


How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 120 ℓ /min [4.24ft³/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

 $1MPa = 145psi., 1 \ell /min = 0.0353ft.^3/min.$

4-port

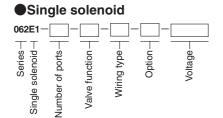


How to read the graph

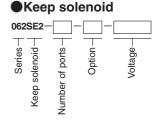
When the supply pressure is 0.5MPa [73psi.] and the flow rate is 85 ℓ /min [3.0ft³/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

1MPa = 145psi., 1 \(\ell \) /min = 0.0353ft.3/min.

2-, 3-port Order Codes



Double solenoid Double solenoid ⊢ Series-Number of ports-Option-Voltage-Wiring type-Energizing type-



Number of ports			
Code	Specifications		
Blank	3-port		
2	2-port		

Valve function				
Code	Specifications			
Blank	NC (normally closed)			
11	NO (normally open)			

	Wiring type				
	Code	Specifications			
	Blank	Grommet			
	37	Conduit			
	Т	With terminal box			

Option				
Code	Specifications			
21	With mounting base			
80 ^{Note}	With manual override (non-locking type)			
81 ^{Note}	With manual override			

Note: Conduit (-37) is standard for -80 and -81, which removes the -37 code designation. Voltage

Code	Specifications
AC100V	AC100V 50/60Hz
AC200V	AC200V 50/60Hz
DC24V	DC24V

See notes 1 and 2. For other voltages, see p.882.

Example: 062E1-37-AC100V

Numbe	r of ports
Code	Specificat

Code	Specifications
Blank	3-port
2	2-port

vviring type	
Code	Specifications
Blank	Conduit
Т	With terminal box

Energizing type		
Code	Specifications	
Blank	Continuously energizing type	
D	Momentarily energizing typ	

Option

Code	Specifications
21	With mounting base
80	With manual override

Voltage		
Code	Specifications	
AC100V	AC100V 50/60Hz	
AC200V	AC200V 50/60Hz	
DC24V	DC24V	

See notes 1 and 2.

Example: 062E2-21-AC100V

Number of ports

rambor or porto		Option		
	Code	Specifications	Code	3
	Blank	3-port	21	۷
	2	2-port	80	W

Ориоп		
Code	Specifications	
21	With mounting base	
80	With manual overrid	
т	With terminal box	

Voltage		
	Code	Specifications
	AC100V	AC100V 50/60Hz
	AC200V	AC200V 50/60Hz

Example: 062SE2-21-80-AC100V

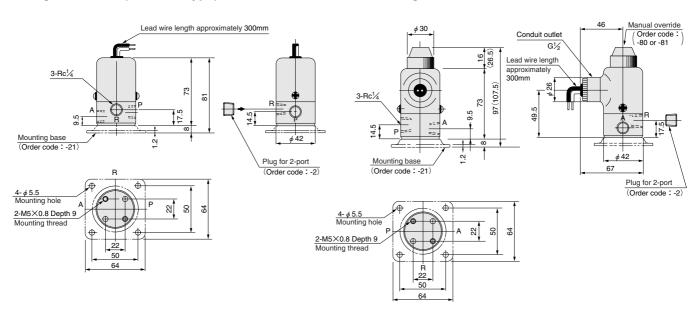
Notes: 1. Also specify Hz for AC110V and 220V.

2. For the order code, first enter numbers, in order from small to large, and then enter alphabetic characters.

Dimensions of 2-, 3-port (mm)

Single solenoid (standard type) 062E1

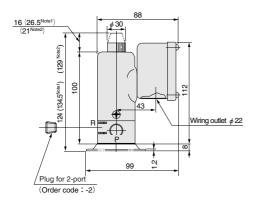
Single solenoid (with conduit cover) 062E1-37

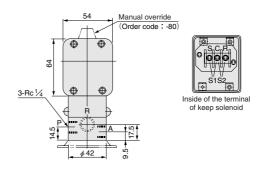


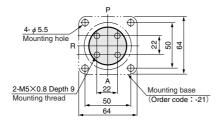
Note: Figures in parentheses () are for the single solenoid with locking type manual override (-81).

With terminal box

Single solenoid 062E1-T
Double solenoid 062E2-T
Keep solenoid 062SE2-T









※For wiring instructions, see p.882.

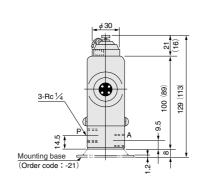


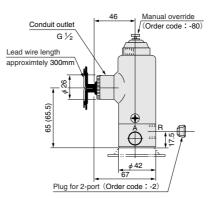
of double solenoid

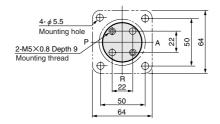
Notes: 1. For the single solenoid with locking type manual override (-81).

2. For double solenoid

- Double solenoid (standard type) 062E2
- Keep solenoid (standard type) 062SE2

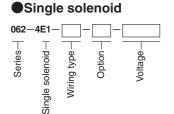






Note: Figures in parentheses () are for the keep solenoid.

4-port Order Codes



Wiring type		
Code	Specifications	
Blank	Grommet	
37	Conduit	
T With terminal bo		

Note: Conduit (-37) is standard for -80 and -81, which removes the -37 code designation.

Option Code Specifications 21 With mounting base 70 With speed controller 80Note With manual override (non-locking type) 81Note With manual override (locking type)

 Code
 Specifications

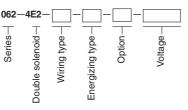
 AC100V
 AC100V 50/60Hz

 AC200V
 AC200V 50/60Hz

 DC24V
 DC24V

See notes 1 and 2. For other voltages, see p.882.

Double solenoid



Wiring type		Optio		
	Code	Specifications		Code
	Blank	Conduit		21
	Т	With terminal box		70
				20

Energizing type		
Code	Specifications	
Blank	Continuously energizing typ	
D	Momentarily energizing typ	

Option Code Specifications 21 With mounting base 70 With speed controller 80 With manual override

Voltage					
Code	Specifications				
AC100V	AC100V 50/60Hz				
AC200V	AC200V 50/60Hz				
DC24V	DC24V				

See notes 1 and 2. For other voltages, see p.882. Code Specifications
21 With mounting base
70 With speed controller
80 With manual override
T With terminal box

Keep solenoid

Keep solenoid

Option-

Series-

Option

Voltage-

Voltage				
Code	Specifications			
AC100V	AC100V 50/60Hz			
AC200V	AC200V 50/60Hz			

Example: **062-4SE2**-21-70-AC100V

Example: 062-4E2-21-70-AC100V

Example: **062-4E1**-21-70-AC100V

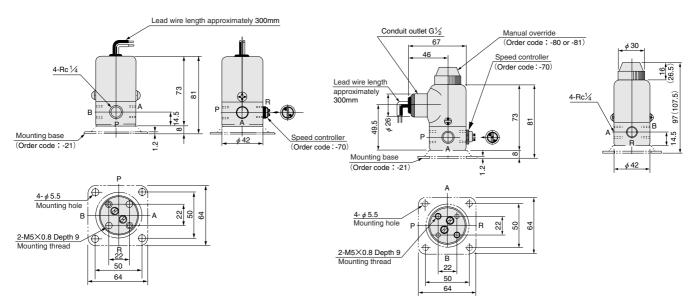
Notes: 1. Also specify Hz for AC110V and 220V.

For the order code, first enter numbers, in order from small to large, and then enter alphabetic characters.

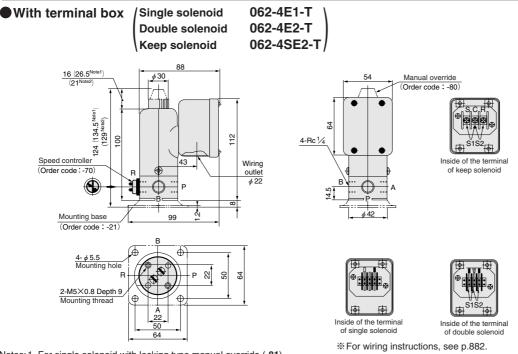
Dimensions of 4-port (mm)

Single solenoid (standard type) 062-4E1

●Single solenoid (with conduit cover) 062-4E1-37



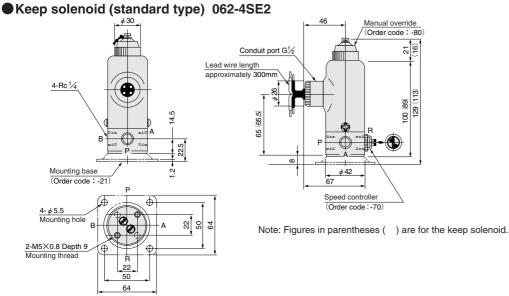
Note: Figures in parentheses () are for the single solenoid with locking type manual override (-81).



Notes: 1. For single solenoid with locking type manual override (-81).

2. For double solenoid

● Double solenoid (standard type) 062-4E2



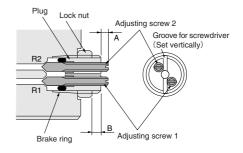
Speed Controller Mounting and Adjustment Instructions

Mounting instructions Differs from the 125 series.

- 1. Return the adjusting screws 1 and 2, without excessive force, to their original positions (the A dimension in the right figure of about 6mm [0.24in.]).
- 2. Screw the plug in until the dimension from the plug end surface to the lock nut becomes $3\sim3.5$ mm [0.118 \sim 0.138in.] (the B dimension in the diagram) and align the plug's groove for screwdriver to be vertical, and then secure the lock nut in
 - (Since the brake ring serves as the lock ring for the adjusting screws, it can still be used even if the outer surface is scratched.)
- 3. Screw in the adjusting screws until the end rubber of the adjusting screws lightly strikes the seat surface (the A dimension at this time is $2.5{\sim}3$ mm [0.098 ${\sim}$ 0.118in.]), and then return 1 rotation.

Adjusting instructions

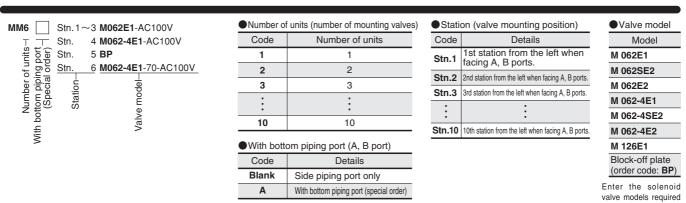
Tightening the adjusting screw throttles the exhaust and reduces the cylinder speed. Returning about 0.5mm [0.020in.] (1 rotation) from the fully tightened position leaves it virtually full open, and any further return rotation will not increase the speed. Do not return more than 6mm [0.236in.] (the A dimension in the diagram) from the plug end.



SOLENOID VALVES 062 SERIES

Manifold

Order Codes



Notes: 1. The prefix **M** for each valve model signifies a "solenoid valve for manifolds." Enter **M** to all valves for manifold types. The order code for the Slim Cylinder Valpack is **VPS062-4E1-70**. For details about valve models, see the Actuators General Catalog (Slim Cylinder).

- 2. The 126 series can be mounted together on this manifold base.
- 3. The "block-off plate" is used to close unused stations.

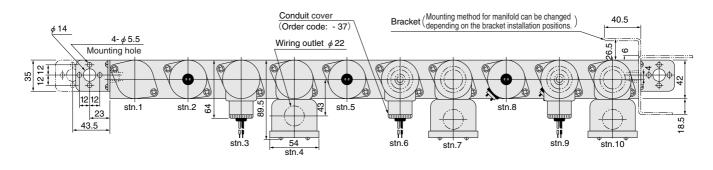
Manifold Mass (with valves)

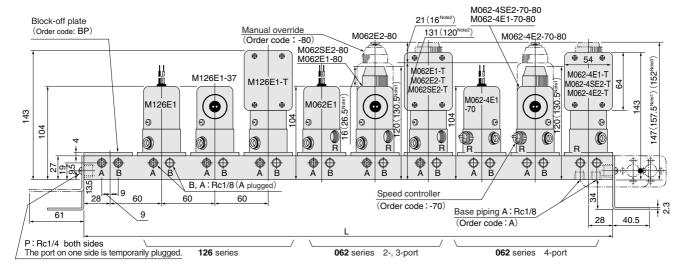
			kg [lb.]	
Mounting valve model	Single solenoid	Keep solenoid	Double solenoid	
Manifold model	M062E1 M062-4E1 M126E1	M062SE2 M062-4SE2	M062E2 M062-4E2	
MM1	0.47 [0.63 [1.39]		
MM2	0.96 [1.28 [2.82]		
ММЗ	1.44 [1.92 [4.23]		
MM4	1.93 [2.57 [5.67]		
MM5	2.42 [3.22 [7.10]		
MM6	2.91 [3.87 [8.53]		
MM7	3.40 [4.52 [9.97]		
MM8	3.89 [5.17 [11.40]		
MM9	4.37 [5.81 [12.81]		
MM10	4.86 [6.46 [14.24]		
Single valve unit	0.33 [0.49 [1.08]		

Major Parts and Materials

Ī	Parts	Materials			
	Base	Aluminum alloy (anodized)			
ĺ	Block-off plate	Aluminum alloy (anodized)			
	Bracket	Steel plate (zinc plated)			

for each station.





Unit dimensions

Model	MM1	MM2	ММЗ	MM4	MM5	ММ6	MM7	MM8	MM9	MM10
L dimension	56	116	176	236	296	356	416	476	536	596

Notes: 1. For single solenoid with locking type manual override (-81).

2. For keep solenoid

3. For double solenoid