We have achieved "Miniaturization" and "Low Power 3-port valves for high value-added new generation

New Valves for the New Century Solenoid Valves JA Series

Thin and compact

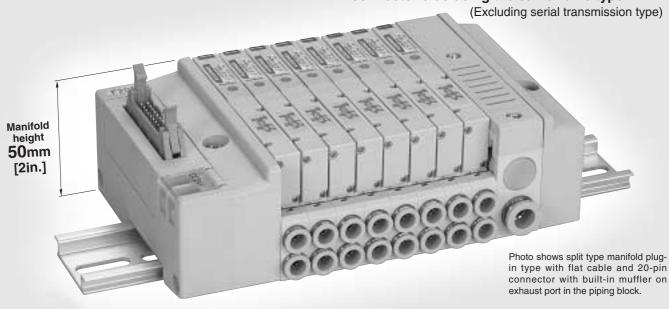
- ■Valve width of only 10.5 mm [0.41in.] achieves a thin and compact size valve, enabling space saving in equipment design.
- •Effective area : 3.5mm² (Cv: 0.19)
 Suitable for operating up to ϕ 40 [1 1/2in.] bore size cylinders.

Low power consumption

- Standard: 0.5W (21mA at DC24V, 42mA at DC12V)
- ■Low current type: 0.25W (10.5mA current at DC24V) Note
 Note: When using power saving circuit
 (Starting current is 21mA.)

Negative common is available

●Positive or negative common is selectable on connector side using the same valve type.



Wide Product Range

Select from a choice of five types for customers' applications.



Sub-base



Monoblock Manifold Type



Split Manifold Non-Plug-in Type



Split Manifold Plug-in Type



Serial Transmission Type

Consumption" as well as the addition of Tandem valves.

Tandem 3-port, 4-position valve

- Two 3-port valve functions in one valve body.
- ■The same 3-port valve operation with half the number of the current valves. Two 3-port valves can be operated independently in the same valve.
- 3 valve types are available.
 - JA10

 AA: Normally closed & Normally closed type
 - **JA10** AB: Normally open & Normally open type
 - **JA10 AC** : Normally closed & Normally open type
- ●The same valve operation is possible as 3-position

JA	11	0] A I	A	works	as	exhaust	center	valve
----	----	---	----------------	---	-------	----	---------	--------	-------

JA10 AB works as pressure center valve

Model	4(A) side	2(B) side	Symbol
JA10□AA	Normally closed (NC)	Normally closed (NC)	12(SB) 2(B) 4(A) 14(SA) 3(R2) 1(P) 5(R1)
JA10□AB	Normally open (NO)	Normally open (NO)	12(SB) 2(B) 4(A) 14(SA) 3(R2) 1(P) 5(R1)
JA10□AC	Normally closed (NC)	Normally open (NO)	12(SB) 2(B) 4(A) 14(SA) 3(R2) 1(P) 5(R1)

Wire saving is possible

- Common terminal pre-wired type (available for monoblock manifold and split manifold non-plug-in type)
- Flat cable connector and p-sub connector (available for split manifold plug-in type)
- Conforming to serial transmission (Conforming to CC-Link, DeviceNet, and CompoBus/S)



Common terminal prewired plug connector



Flat cable connector on top surfaceNote



Flat cable connector on side surfaceNote



D-sub connector on top surfaceNote



D-sub connector on side surfaceNote

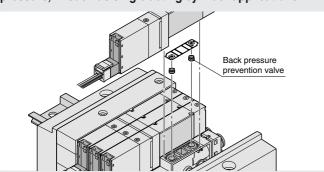


Serial transmission type

Note: Connector mounting direction can be changed. But in the -D370U, D-sub connector on top surface is only available.

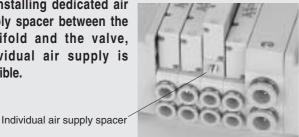
Back pressure prevention valve (optional)

This prevents erratic operation occuring from back pressure, in such as single acting cylinder applications.



Individual air supply spacer (optional)

By installing dedicated air supply spacer between the manifold and the valve. individual air supply is possible.





Supply and exhaust piping block

You can select either quick fitting type or built-in muffler type for exhaust port except for monoblock type manifold.



With ϕ 8mm quick fitting type With 1/4 inch quick fitting type With 3/8 inch quick fitting type



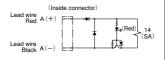
Built-in muffler type



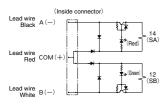
Solenoid

Internal circuit

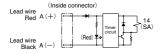
● Positive common (DC24V, DC12V) Single solenoid



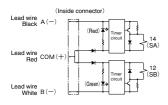
Double solenoid



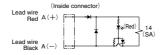
⟨Low current type⟩ (DC24V) Single solenoid



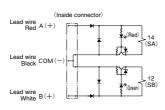
Double solenoid



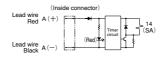
● Negative common (DC24V, DC12V) Single solenoid



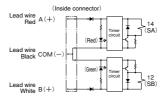
Double solenoid



⟨Low current type⟩ (DC24V) Single solenoid



Double solenoid



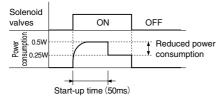
Cautions: 1. Do not apply megger between the pins.

- 2. Leakage current inside the circuit could result in failure of the solenoid valve to return to the rest position or in other erratic operation. Always use it at less than the allowable leakage current shown in the solenoid specifications on p.213. If circuit conditions, etc. cause the leakage current to exceed the maximum allowable leakage current. consult us.
- 3. For the double solenoid specification, avoid energizing both solenoids simultaneously. (Excluding the tandem 3-port valve)
- The standard housing type is colored blue, while the low current type is light blue.
- The low current type will not activate if the power supply voltage is raised slowly. Always apply the appropriate voltage.

Operating principles of low current type

The low current type uses a timer circuit, as shown above, that achieves power savings by switching to holding operations mode after a certain period of time to operate at about 1/2 of the starting power consumption.

● Power waveform

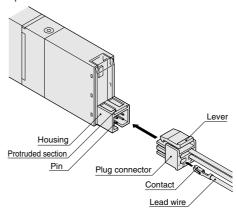


Wiring instructions (When using as a single unit or non-plug-in type manifold)

1. Attaching and removing plug connector

Use fingers to insert the connector into the pin, push it in until the lever claw latches onto the protruded section of the connector housing, and complete the connection.

To remove the connector, squeeze the lever along with the connector, lift the lever claw up from the protruded section of the connector housing, and pull it out.



Caution: When removing the connector, confirm that the lever claw is completely disengaged from the protruded section before pulling out. The housing may be damaged if it is pulled out while engaging with the protruded section

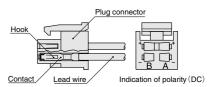
2. Attaching and removing plug connector and contact

Attaching

Insert the contact with lead wire into a plug connector \square hole until the contact hook latches on and is secured to the plug connector. Confirm that the lead wire cannot be easily pulled out. (See below)

Removing

To remove it, insert a tool with a fine tip (such as a small screwdriver) into the rectangular hole on the side of the plug connector to push up on the hook, and then pull out the lead wire. When re-using the contacts, restore the hook back so that they spread outward.



3. Common terminal and short bar

Plug connector

(Ivory)

A short bar is attached to the plug connector to ensure that the wiring of solenoid A and B become positive common or negative common. Do not remove the short bar.

● For positive common

Short bar

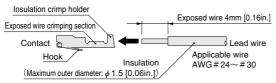
Contact (without lead wire)

For negative common Plug connector (Gray) Short bar Contact (without lead wire)

Caution: The plug connectors for positive common and negative common differ in shape.

4. Crimping of connecting lead wire and contact

To crimp lead wires into contacts, strip off 4mm [0.16in.] of the insulation from the end of the lead wire, insert it into the contact, and crimp it. Be sure to avoid catching the insulation on the exposed wire crimping section.



Cautions: 1. Do not pull the lead wire too hard.

Always use a dedicated tool for crimping of connecting lead wire and contact.

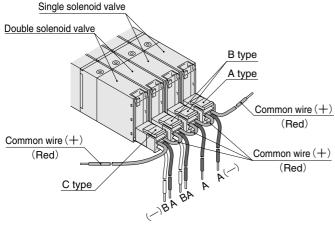
Contact: Model 706312-2MK Manufactured by Sumiko Tech, Inc.
Crimping tool: Model F1 (For 706312-2MK) Manufactured by
Sumiko Tech Inc.

5. Common connector assembly for manifold

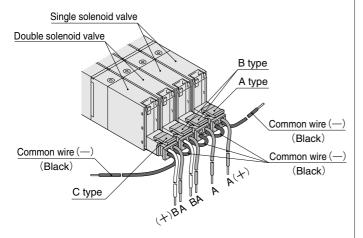
Using common connector assembly for the solenoid valve for manifold provides common wiring for all solenoid valves and greatly reduces wiring work.

The common connector types are determined by the location viewed from the lead wire side, the right end one is A type, the left end one is C type, and all others are B type. (See below)

● For positive common

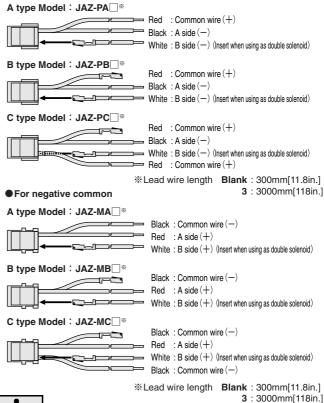


● For negative common



For common connector assembly, order the common connector assemblies listed below.

For positive common

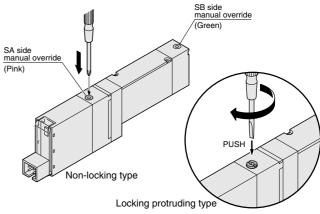


4

Manual override

Manual override (Blank: Non-locking type, -83: Locking protruding type)

To lock the locking protruding type, use a small screwdriver to push down on the manual override all the way and turn it clockwise 90 degrees. When locked, turning the manual override 90 degrees in the counterclockwise direction releases a spring on the manual override, returns it to the original position, and releases the lock. When the manual override is not turned, this type acts just like the non-locking type, like the valve energizing status as long as the manual override is pushed down, and returning to the rest position upon release.



Cautions: 1. The JA series valves are pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port.

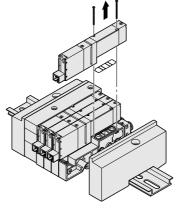
- Always release the lock on the locking protruding type manual overrides before commencing normal operation.
- 3. Do not attempt to operate the manual override with a pin or other object having an extremely fine tip. It could damage the manual override button.



Manifold

Installing and removing valves

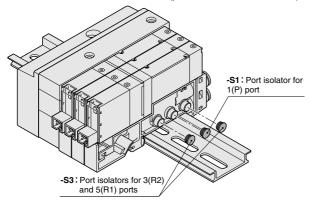
To remove the valve body from the subbase or manifold, loosen the valve mounting screws (2 places), and pull the valve straight out in the direction of the arrow (see illustration to the right). For mounting, perform the same procedure in reverse. The recommended tightening torque for the valve mounting screw is 17.6N·cm {1.8kgf·cm} [1.56in·lbf].



Port isolator

In the split manifold, inserting port isolators into the 1(P), 3(R2), and 5(R1) ports between each of the stations isolates the air path between stations equipped with port isolators and stations with smaller station numbers. Care should be taken, however, that a piping block must be placed on both ends.

- Port isolator for 1(P) port Car (Model: JAZ-S1)
- Port isolator for 3(R2) and 5(R1) ports (Model: JAZ-S3)
- Port isolator for 1(P), 3(R2) and -5(R1) ports (Model: JAZ-SA)
- Can supply two different pressures.
 - Can isolate exhaust air. (prevents exhaust interference)
- Can supply two different pressures, and can isolate exhaust air. (prevents exhaust interference)



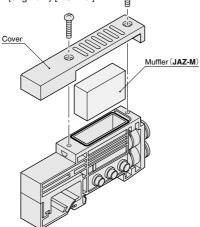
Caution: Mounting port isolators requires disassembly and re-assembly of manifolds.

See the disassembly diagram, unit adding procedure, and cautions on p.181

Replacement of muffler

When using a piping block with built-in muffler, follow the below procedure to replace the muffler. (Muffler single unit model: **JAZ-M**)

- Remove the mounting screws (2 pcs.) holding the cover on top of the piping block.
- 2 Remove the muffler to be replaced.
- ③ Insert the new muffler so that it reaches the bottom of the groove.
- ④ Reinstall the cover, and tighten the mounting screws. Tightening torque: 49N ⋅ cm {5kgf ⋅ cm} [4.3in ⋅ lbf]





Fittings

Replacement of fittings

1. Replacement of delivery port fittings for monoblock manifolds

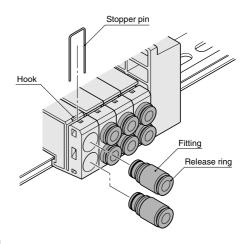
Remove the fitting to be replaced, attach a gasket to the new fitting, and tighten. Tightening torque:196N·cm{20kgf·cm} [17.3in·lbf] (Fitting single unit model: JAZ-J4K, JAZ-J6K)

2. Replacement of delivery port fittings for split manifolds

- ① Loosen the mounting screws of the valve for the fitting to be replaced, and remove the valve.
- ② Use a flatblade screwdriver (blade width 2mm [0.08in.]) to remove the stopper pin holding the fitting to the valve base from the valve base hook, and pull it out.
- 3 Remove the fitting to be replaced, and push in and attach the new fitting as far as it will go.
- 4 Push in the stopper pin until it hooks onto the valve base.
- (5) Mount the valve back into place.

Note: Ensure that the fitting and the stopper pin mounting in place are firmly secured.

(Fitting single unit model: JAZ-J4, JAZ-J6, JAZ-J1/8, JAZ-J1/4)



Tube

1. Attaching and removing tubes

For tube connection, insert an appropriate size tube unitl it comes into contact with the tube stopper, and lightly pull it to check the connection

For tube removal, push the tube against the tube stopper, then push the release ring and at the same time pull the tube out.

2. Either a nylon tube or urethane tube can be used.

Use tubes with an outer diameter tolerance within ± 0.1 mm [± 0.004 in.] of the nominal diameter, and ensure the ovalness (difference between large diameter and small diameter) is 0.2mm [0.008in.] or less.

(Using a Koganei tube is recommended.)

Cautions: 1. Do not use extra-soft tubes since their pull-out strength is significantly reduced.

- Only use tubes without scratches on the outer surfaces. If a scratch occurs during repeated use, cut off the scratched section.
- Do not bend the tube excessively near the fittings. The minimum bending radius for nylon tubes is as shown in the table below.
- When attaching or removing tubes, always stop the air supply. In addition, always confirm that air has been completely exhausted from the manifold.

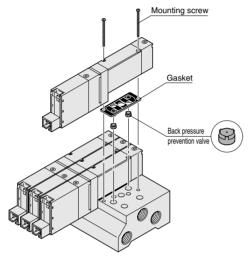
mm	[in.]

Tube size	Minimum bending radius
φ 4[0.157in.]	20 [0.8]
φ 6[0.236in.]	30 [1.2]
φ 8[0.315in.]	50 [2.0]
1/8 in.	20 [0.8]
1/4 in.	30 [1.2]
3/8 in.	50 [2.0]

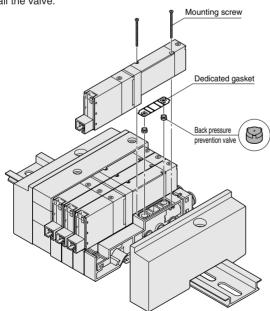
Precautions for use of back pressure prevention valve

Mounting the back pressure prevention valve on the manifold enables users to prevent erratic cylinder operation due to exhaust from other valves. This is particularly effective when using single acting cylinders or exhaust center valves. Care should be taken, however, that the effective OUT-EXH area is reduced to 2.5mm² (Cv:0.14) when using the back pressure prevention valve. In addition, do not let the manifold's exhaust port throttle the exhaust air, since the back pressure prevention valve allows leaks in back pressure. When mounting additional back pressure prevention valves to existing units, observe the following items:

- ① Loosen the valve mounting screws used to install the back pressure prevention valve, and remove the valve.
- ② For the monoblock manifold, temporarily remove the gasket from between the valve and manifold, insert the back pressure prevention valve into the exhaust port, place the gasket, and then mount the valve.



For the split type manifold, remove the gasket from between the valve and manifold, insert the back pressure prevention valve into the exhaust port, mount the dedicated gasket provided, and then install the valve.



Tightening torque of mounting screw : 17.6N⋅cm {1.8kgf⋅cm} [1.56in⋅lbf]

[Back pressure prevention valve single unit model: **JAZ-E1** (for monoblock type), **JAZ-E2** (for split type)]

Precautions for use of individual air supply spacer

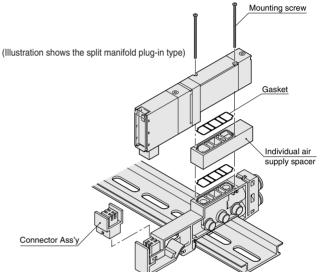
By mounting an individual air supply spacer on the manifold, air supply can be provided individually on the unit. Care should be taken that when spacers are used, the effective area is reduced by about 20%. When mounting additional spacers to existing units, observe the following items.

Procedure for mounting spacers

- ① Loosen the valve mounting screws for the added individual air supply spacer, and remove the valve.
- ② Install the gaskets provided with the individual air supply spacer, and use the mounting screws provided to mount the valve and spacer on the manifold. (See below)

For plug-in type, also install the provided connector Ass'y. Tightening torque of the mounting screw: 17.6N cm {1.8kgf·cm} [1.56in·lbf]

(Individual air supply spacer single unit model: JAZ-NPM, JAZ-PPM)

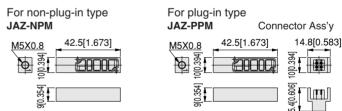


Remark: When attaching fittings to the Individual air supply spacer, use the recommended fittings shown below.

TSH4-M5M, TSH4-M5, TSH6-M5M, TS4-M50, TS4-M5M

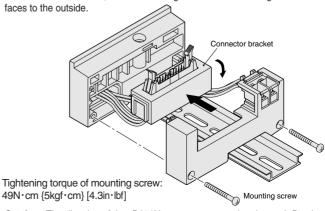
However, only the TSH4-M5M can be attached to JA10A7, A8, and A9 (3-position valve).

● Dimensions mm [in.]

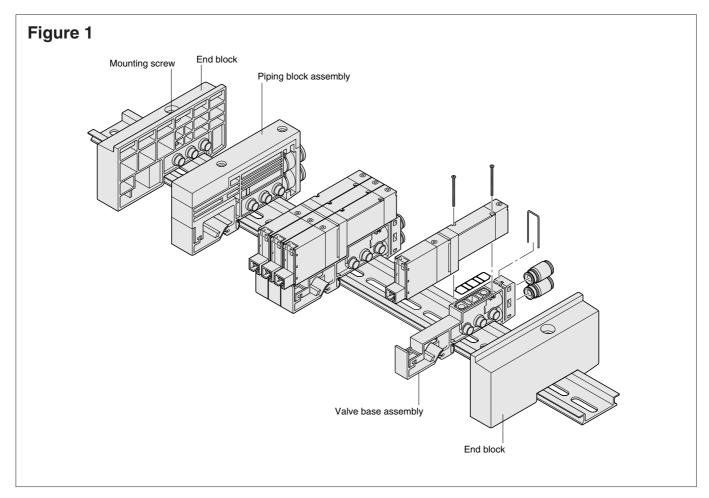


Changing the direction of the connector bracket

Change the connector from upward facing to side facing by removing the wiring block mounting screws, setting the connector bracket in the position shown in the interfaction, and then turning the connector 90 degrees so that it



Caution: The direction of the -D370U connector cannot be changed, D-sub on top is the only option.



Manifold Unit Adding Procedure (JA Series Non-Plug-in Type)

■Adding valve base unit

Use the valve base assembly for adding valve base units.

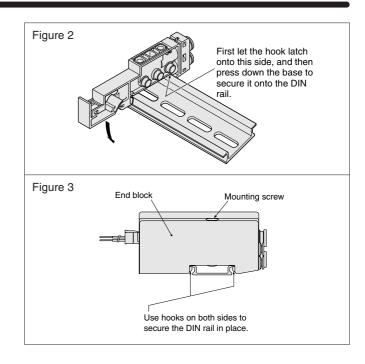
- ① Loosen the mounting screw on the end block until it can slide (see Fig.1).
- ② Disconnect the link between the valve base assembly's bases where the new unit is to be added.
- ③ Mount the valve base assembly to be added on the DIN rail shown in Fig. 2.
- ④ Press the bases together from both sides to ensure that there is no gap between them, and then tighten the end block mounting screws, and install the units in place on the DIN rail (see Fig. 3). Tightening torque: 147N·cm {15kgf·cm} [13in·lbf]

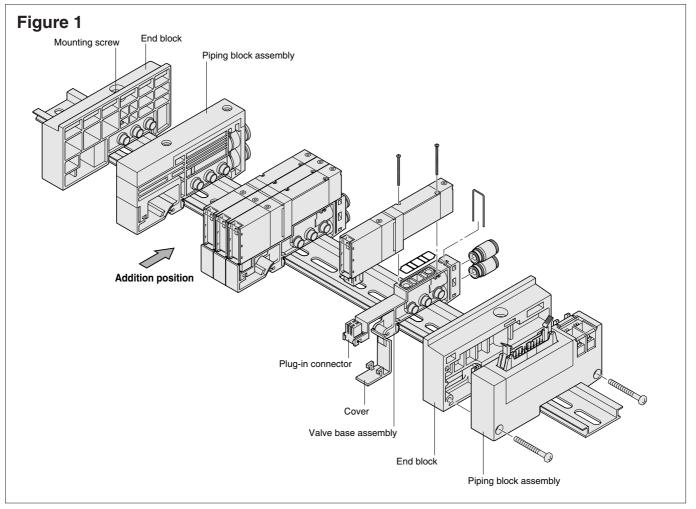
Note: Confirm that the DIN rail mounting bracket hooks secure the DIN rail (see Fig. 3).

[Caution]

- Always cut off the power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- Care should be exercised not to become trapped or lose gaskets.
- Before supplying air to the manifold, always confirm that the bases are connected and the end block mounting screws are tightened, etc. Supplying air when either of the end blocks is not securing the DIN rail could result in air leaks or separate manifold bases.
- When there are a large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using two air supplies and exhausts (on each side).

Adding units of the piping block assembly is performed in the same way as adding units of the valve base assembly.





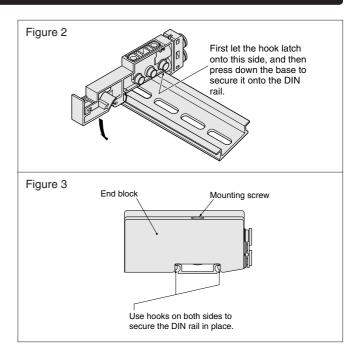
Manifold Unit Adding Procedure (JA Series Plug-in Type)

■Adding valve base unit

Use the valve base assembly for adding manifold units.

- ① Loosen the mounting screw on the end block until it can slide (see Fig.1).
- ② Add units on the side shown in Fig. 1 (with the solenoid on top and the right). Disconnect the link between the bases where the new unit is to be added.
- ③ Mount the valve base assembly to be added on the DIN rail shown in Fig. 2.
- ④ Press the bases together from both sides to ensure that there is no gap between them, and then tighten the end block mounting screws, and install the units in place on the DIN rail (see Fig. 3). Tightening torque: 147N·cm {15kgf·cm} [13in·lbf].

Note: Confirm that the DIN rail mounting bracket hooks secure the DIN rail (see Fig. 3).



Wiring Procedure (for positive common)

- ① Press down the upper part of the cover, and open it. Loosen the mounting screws of the valves next to the valve base assemblies to be added, remove the valves, and remove the plug-in connector (see Fig. 4).
- ② The end terminal lead wire (short, red wire) is inserted into the pin insert section (No.4) of the plug-in connectors that were removed in step ① (see Fig. 5).
 - (When shipping, the end terminal lead wire is inserted into the plugin connector of the end unit valve.) Remove this end terminal lead wire, and insert it into the insertion section (No. 4) of the plug-in connector of the valve base assembly to be added. Afterward, insert the common wire (red) of this plug-in connector into the insertion section (No.4) of the removed plug-in connector.
 - Note: When inserting the lead wire, confirm that the short bar of the plug-in connector's common wire insertion section has been attached.
- ③ Install each of the wired plug-in connectors in step ② to the valve base, and mount the valve.
- 4 Remove the wiring block mounting screws and place them in the positions shown in Fig. 7, then connect the lead wire (white) of the added valve base after confirming the pin location (For details, see the detailed diagram of the wiring block internal connections on p.184).
- Seturn the connector brackets to their original position, and tighten the wiring block mounting screws in place, then install the cover while exercising caution that the lead wires are not trapped by the cover.

Wiring Procedure (for negative common)

- ① Press down the upper part of the cover, and open it. Loosen the mounting screws of the valves next to the valve base assemblies to be added, remove the valves, and remove the plug-in connectors (see Fig. 4).
- ② The end terminal lead wire (short, black wire) is inserted into the pin insert section (No.3) of the plug-in connectors that were removed in step ① (see Fig. 6).
 - (When shipping, the end terminal lead wire is inserted into the plugin connector of the end unit valve.) Remove this end terminal lead wire, and insert it into the insertion section (No.3) of the plug-in connector for the valve base assembly to be added. Afterward, insert the common wire (black) of this plug-in connector into the insertion section (No.3) of the removed plug-in connector.
 - Note: When inserting the lead wire, confirm that the short bar of the plug-in connector's common wire insertion section has been attached.
- ③ Install each of the wired plug-in connectors in step ② to the valve base, and mount the valve.
- 4 Remove the wiring block mounting screws and place them in the positions shown in Fig. 7, then connect the lead wire (white) of the added valve base after confirming the pin location (For details, see the detailed diagram of the wiring block internal connections on p.184).
- S Return the connector brackets to their original position, and tighten the wiring block mounting screws in place, then install the cover while exercising caution that the lead wires are not trapped by the cover.

[Caution]

- Always cut off the power and air supply before working. In addition, always confirm that air has been completely exhausted from the manifold.
- When removing lead wires from the plug-in connector, use a tool with a fine tip (such as a small screwdriver) to press lightly on the contact hook from a hole on the side of the plug-in connector, and pull out the lead wire. When re-inserting the lead wire to the connector, spread the contact hooks so that they face outward, and then insert into the plug-in connector. At this time, pull the lead wire lightly to confirm that it is securely inserted.
- Always connect the end terminal lead wire. (see Figs. 5 and 6)
- Care should be taken not to become trapped or lose gaskets.
- Before supplying air to the manifold, always confirm that the bases are connected, and that the end block mounting screws are tightened, etc.
 - Supplying air when either of the end blocks do not secure the DIN rail could result in air leaks or separate manifold bases.
- Be aware that the number of valve units that can be added is limited in the manifold, by the wiring specifications and wiring connection type, etc.
- When there are large number of valves simultaneously delivering air to the secondary side, or when there is a large number of valves overall, we recommend using two air supplies and exhausts (on each side)

Adding units of the piping block assembly is performed in the same way as adding units of the valve base assembly.

 When the wiring specification is -D370U and adding units is required, consult us.

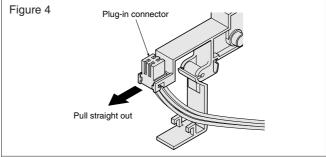


Figure 5 For positive common

Newly adding plug-in connector

End terminal lead wire (Red)**

Lead wire (White)**

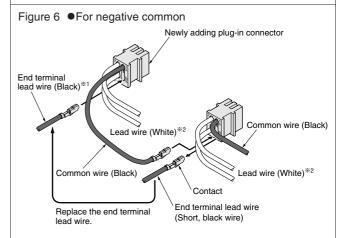
Common wire (Red)

Replace the end terminal

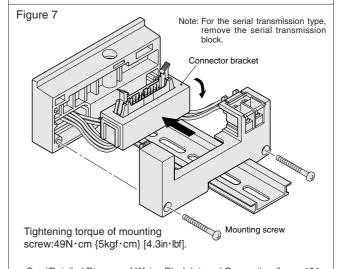
End terminal lead wire

(Short, red wire)

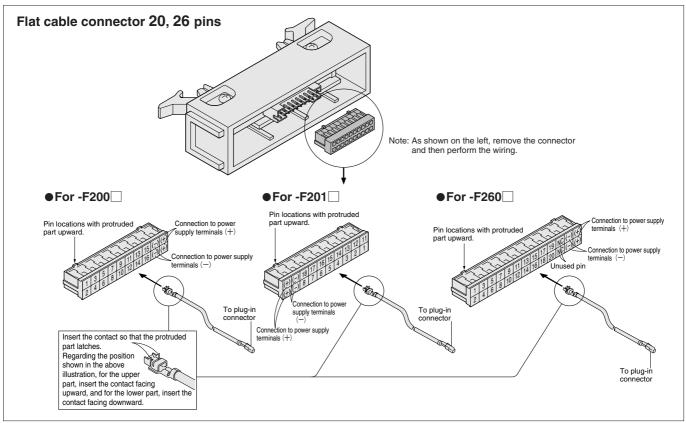
- *1: Always insert the end terminal lead wire.
- *2: Shows when both A and B are used.

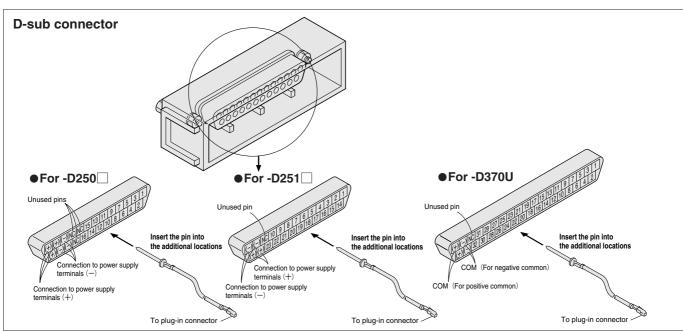


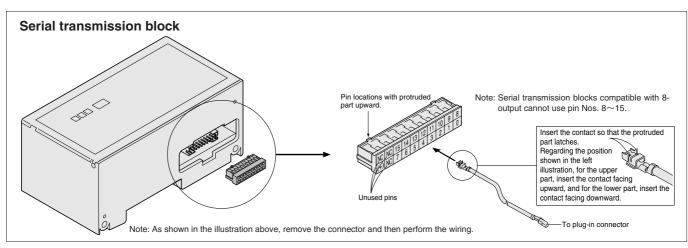
- *2: Shows when both A and B are used.



See "Detailed Diagram of Wiring Block Internal Connections" on p.184.







General Specifications

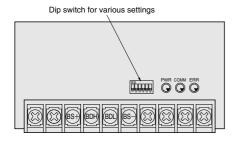
Voltage	DC24V ±10%
Operating temperature range	5~50°C [41~122°F]
Vibration resistance	49.0m/s ² {5.0G} (Conforms to JIS C 0911)
Shock resistance	98.1m/s ² {10.0G} (Conforms to JIS C 0912)

[•] For details of specifications, see the user's manual. (See below)

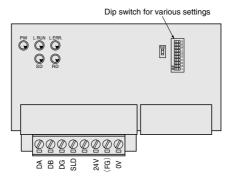
Serial Transmission Block and Terminal Block (LED) Part Names

● For OMRON CompoBus/S

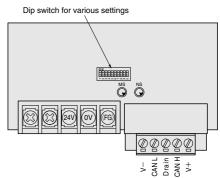
Transmission block specification: -A1 (16 outputs), -A2 (8 outputs)



● For Mitsubishi Electric CC-Link Transmission block specification: -B1



● For DeviceNet (OMRON CompoBus/D) Transmission block specification: -D1



LED indicator

Indicator	State	color	Description		
PWR	Lights up	Green	•During power supply		
1 7711	Shut off	Green	Power is not supplied		
COMM	Lights up	Yellow	During normal communication		
OCIVIIVI	Shut off	reliow	Communication fault, or standby		
FRR	Lights up	Red	Communication fault occurred		
Lnn	Shut off	neu	During normal communication, or standby		

Remarks

- For details about CompoBus/S, see the OMRON catalog, user's manual, etc.
- Number of outputs per block
 16 solenoids (transmission block specification: -A1)
 8 solenoids (transmission block specification: -A2)
- Related materials: User's manual, document No.HV030

LED indicator

Indicator	Description				
PW	•Lights up when power is turned on				
L RUN	•Lights up when normal data is received from a master station				
SD	•Lights up during sending data				
RD	•Lights up during receiving data				
L ERR.	 Lights up during transmission errors, and shuts off when time is over. Lights up during a station number setting error or transmission speed setting error 				

Remarks

- For details about CC-Link, see the Mitsubishi Electric catalog, user's manual, etc.
- Number of outputs per block
- 16 solenoids (transmission block specification: -B1)
- ** Since the block occupies one station, if the block is entirely composed of remote I/O stations, a maximum of 64 units can be connected to one master station.
- Related materials: User's manual, document No.HV031

LED indicator

Indicator	State	color	Description	
	Lights up	Green	Normal status	
	Flashing	areen	•No setting status	
MS	Lights up	Red	•Serious breakdown	
	Flashing	1 ica	•Minor breakdown	
	Shut off	_	•No power supply	
	Lights up	Green	Communication connection achieved	
	Flashing	areen	No communication connection	
NS	Lights up	Red	Serious communication fault	
	Flashing	l lica	•Minor communication fault	
	Shut off	_	•No power supply	

Remarks

- Conforms to DeviceNet (CompoBus/D)
- Number of outputs per block
 Maximum of 16 solenoids
- Related materials: User's manual, document No.HV032
- For details about specifications and handling, see the above-listed user's manuals (Document No. HV030~HV032).

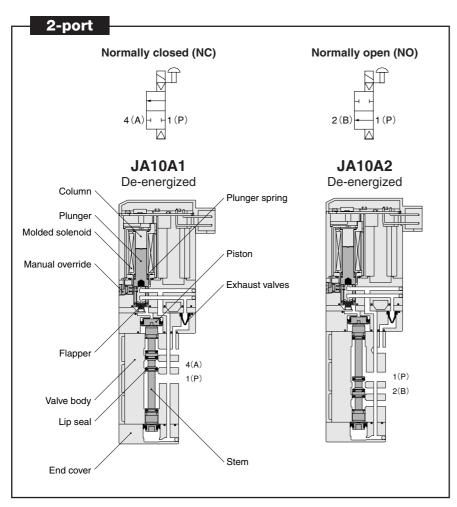
■Application Examples for Serial Transmission Block of General Purpose Type

If manifolds with flat cable connectors released previously have F201 wiring specifications (with positive common specifications only), the serial transmission blocks (general purpose type with F201 compatible flat cable) $YS5 \Box U$ can be connected to the manifold to convert it into a serial transmission-compatible manifold.



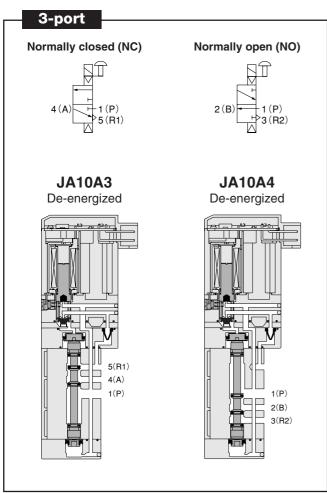
- Connectable Manifolds
 - FM-SOLID MANIFOLD X80M, X88M Series
 - Koganei Solenoid Valves F series
 - Koganei Solenoid Valves JA series
 - $\ensuremath{\,\%\,}$ Voltage should meet DC24V specifications.

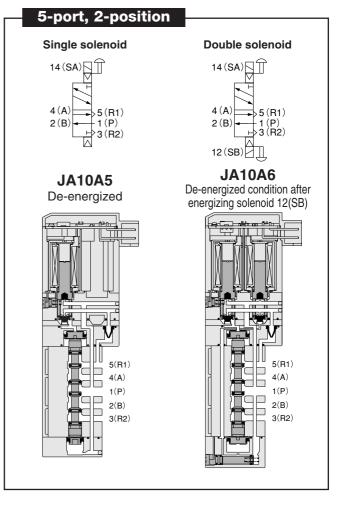
(Flat cable length approximately 90mm [3.5in.], DIN rail length 75mm [3in.])

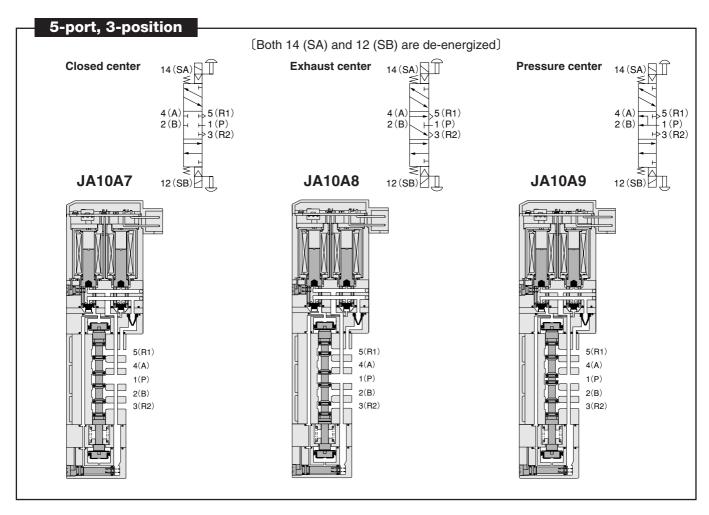


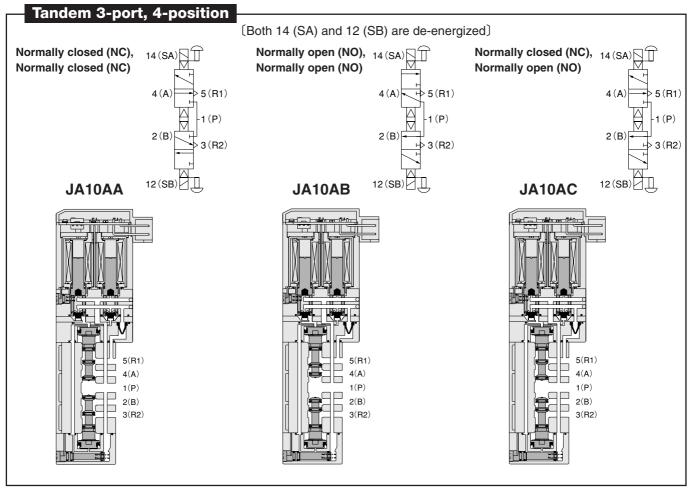
Major Parts and Materials

	Part	S	Materials			
	Bod	у	Aluminum alloy (anodized)			
	Ster	n	Aluminum alloy			
	Exh	aust valve				
	Lip :	seal	Synthetic rubber			
Valve	Flap	per				
	Sub	-base	Aluminum alloy (anodized)			
	Plur	nger	Magnetic stainless			
	Colu	ımn	steel			
	End	cover	Plastic			
	dy	Monoblock	Aluminum alloy (anodized)			
NA: f- L-l	Body	Split type	Plastic			
Manifold	Bloc	k-off plate	Mild steel (nickel plated)			
	Sea	I	Synthetic rubber			





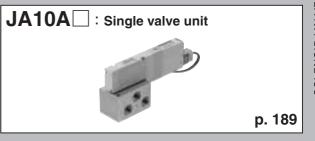




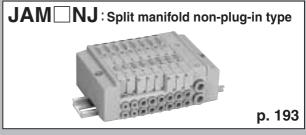
SOLENOID VALVES JA SERIES

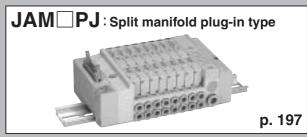
JA Series Order Codes

The Solenoid Valves JA series order codes are classified into the following 5 categories. For details of order codes, see the designated pages.

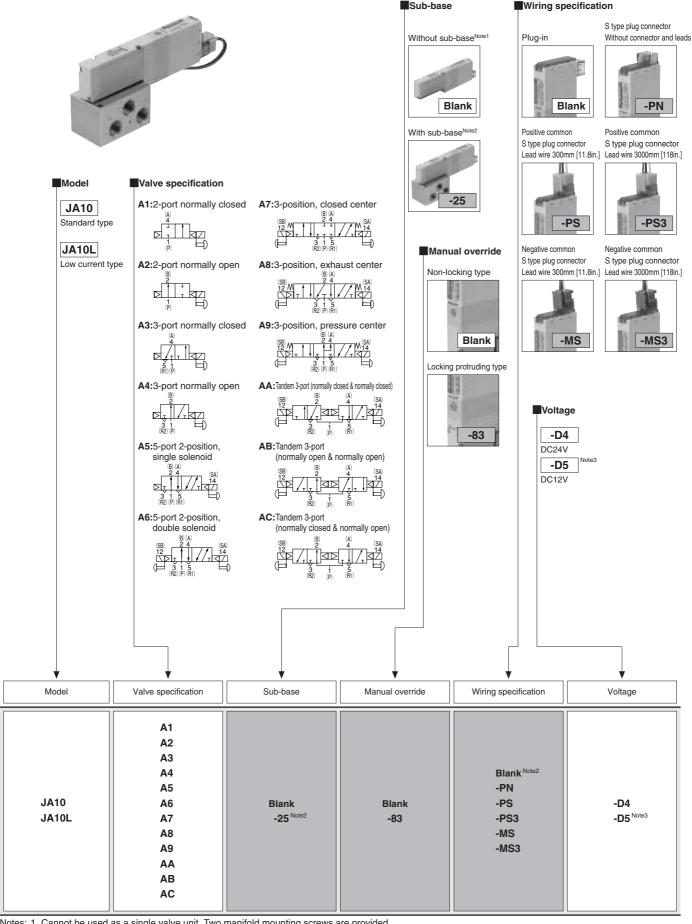












Notes: 1. Cannot be used as a single valve unit. Two manifold mounting screws are provided.

- 2. When ordering with a sub-base, the "Blank (plug-in)" cannot be selected as the wiring specification. Select from among -PN, -PS, -PS3, -MS or -MS3.
- 3. -D5(DC12V) is not available in the low current type.

Parts for single valve unit

JAZ -

Parts content

25 : Sub-base (sub-base and gasket) Note 1

GS1: GasketNote 2

Notes: 1. Valve mounting screws are not included.

2. Care should be taken that this gasket is different from the GS2 gasket for the split manifolds.

Connector-related

JAZ -

Connector specification

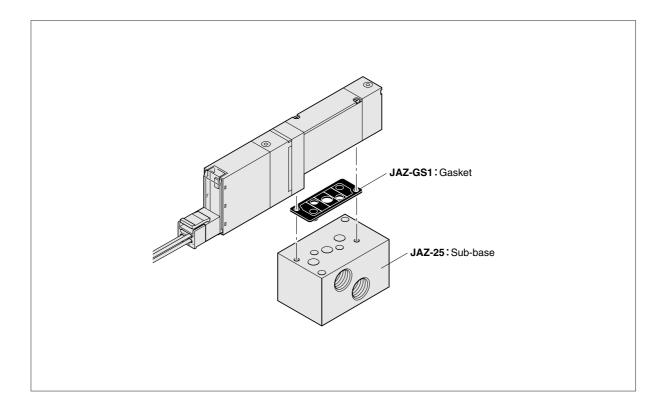
CP : Positive common plug connector, lead wire length 300mm [11.8in.]

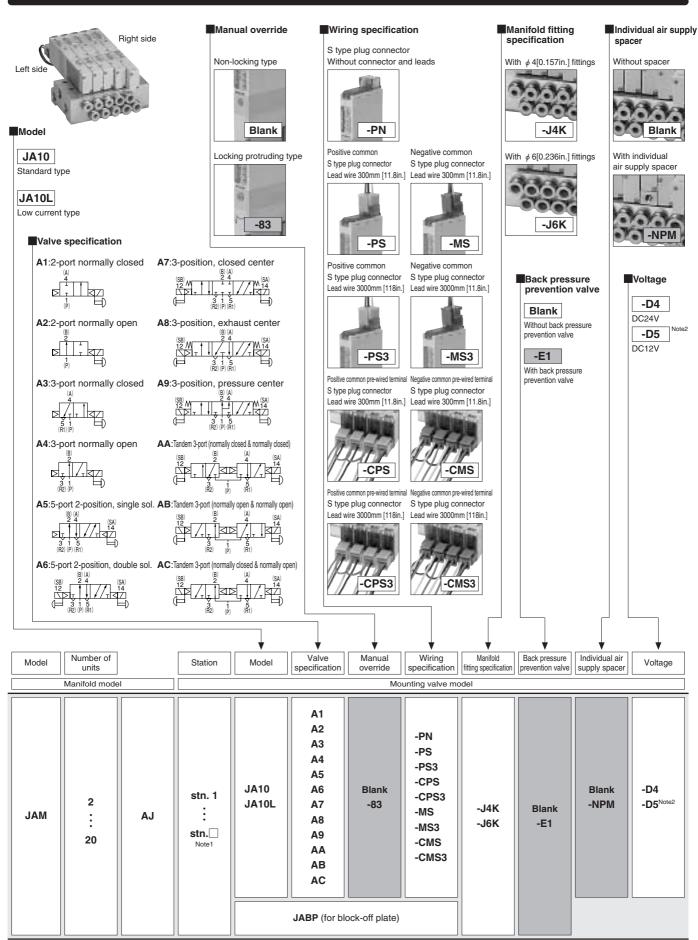
CP3 : Positive common plug connector, lead wire length 3000mm [118in.]

CPN: Positive common plug connector, without lead wire (short bar and contacts included)

CM : Negative common plug connector, lead wire length 300mm [11.8in.]
 CM3 : Negative common plug connector, lead wire length 3000mm [118in.]

CMN: Negative common plug connector, without lead wire (short bar and contacts included)





Notes: 1. Valve mounting location is from the left, with the solenoid on top, and the 4(A) and 2(B) ports in front.

2. -D5 (DC12V) is not available in the low current type.

Manifold parts

JAZ - \square

Parts description

GS1 : Gasket

E1 : Back pressure prevention valve (2 pcs. for monoblock type) **J4K**: ϕ 4 fitting (2 pcs. for monoblock type, and 1 pc. gasket)

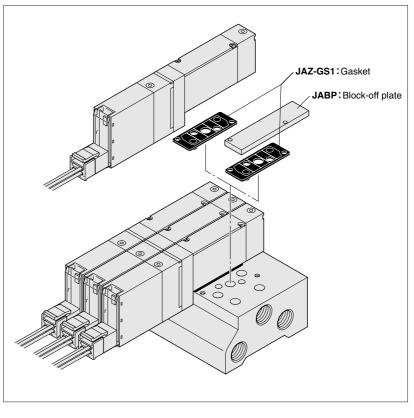
J6K: φ 6 fitting (2 pcs. for monoblock type, and 1 pc. gasket)

NPM: Individual air supply spacer

(Spacer body, gasket and 2 mounting screws)

Block-off plate (block-off plate and 2 mounting screws)

JABP



Connector-related



Connector specification

CP : Positive common plug connector, lead wire length 300mm [11.8in.]

CP3: Positive common plug connector, lead wire length 3000mm [118in.]

CPN: Positive common plug connector, without lead wire (short bar and contacts included)

PA : Positive common A type, plug connector lead wire length 300mm* [11.8in.]

PA3: Positive common A type, plug connector lead wire length 3000mm* [118in.] **PB**: Positive common B type, plug connector lead wire length 300mm* [11.8in.]

PB3: Positive common B type, plug connector lead wire length 3000mm* [118in.]

PC : Positive common C type, plug connector lead wire length 300mm* [11.8in.]

PC3: Positive common C type, plug connector lead wire length 3000mm* [118in.]

CM: Negative common plug connector, lead wire length 300mm [11.8in.]

CM3: Negative common plug connector, lead wire length 3000mm [118in.]

CMN: Negative common plug connector, without lead wire (short bar and contacts included)

MA : Negative common A type, plug connector lead wire length 300mm* [11.8in.]

MA3: Negative common A type, plug connector lead wire length 3000mm* [118in.]

MB : Negative common B type, plug connector lead wire length 300mm* [11.8in.]

MB3 : Negative common B type, plug connector lead wire length 3000mm* [118in.]

MC : Negative common C type, plug connector lead wire length 300mm* [11.8in.]

MC3: Negative common C type, plug connector lead wire length 3000mm* [118in.]

% For details, see p.178.

Manifold Order Code Example (6 units of JA series)

JAM6AJ

stn.1~2 JA10A5-PS-J4K-D4 stn.3~5 JA10A6-PS-J6K-D4

JABP-J6K stn.6

Note: This order code example has no relation to the illustration above.

Precautions for Order Codes

Order for valves only

Place orders by "Single Valve Unit Order Codes" on p.189.

For common terminal wiring connections, order separately the common connector assemblies listed above.



Piping block specification (air supply and exhaust)

:1(P) and 3, 5(R) ports ϕ 8 [0.315in.] fitting right-side mounting :1(P) and 3, 5(R) ports ϕ 8 [0.315in.] fitting left-side mounting

:1(P) and 3, 5(R) ports ϕ 8 [0.315in.] fitting both-side mounting -JR1/4 :1(P) and 3, 5(R) ports 1/4 inch fitting right-side mounting

-JL1/4 :1(P) and 3, 5(R) ports 1/4 inch fitting left-side mounting -JD1/4 :1(P) and 3, 5(R) ports 1/4 inch fitting both-side mounting

-JR3/8 :1(P) and 3, 5(R) ports 3/8 inch fitting right-side mounting -JL3/8 :1(P) and 3, 5(R) ports 3/8 inch fitting left-side mounting

-JD3/8 :1(P) and 3, 5(R) ports 3/8 inch fitting both-side mounting



The photo shows the -JR type.

-MR :1(P) port ϕ 8 [0.315in.] fitting, 3, 5(R) ports built-in muffler right-side mounting

-ML :1(P) port ϕ 8 [0.315in.] fitting, 3, 5(R) ports built-in muffler left-side mounting

:1(P) port $\,\phi$ 8 [0.315in.] fitting, 3, 5(R) ports built-in -MD muffler both-side mounting

-MR1/4:1(P) port 1/4 inch fitting, 3, 5(R) ports built-in muffler right-side mounting

-ML1/4 :1(P) port 1/4 inch fitting, 3, 5(R) ports built-in muffler left-side mounting -MD1/4 :1(P) port 1/4 inch fitting, 3, 5(R) ports built-in muffler

both-side mounting -MR3/8 :1(P) port 3/8 inch fitting, 3, 5(R) ports built-in muffler

right-side mounting
-ML3/8:1(P) port 3/8 inch fitting, 3, 5(R) ports built-in muffler

left-side mounting

-MD3/8:1(P) port 3/8 inch fitting, 3, 5(R) ports built-in muffler both-side mounting



The photo shows the -MR type.

Model

JA10

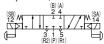
Standard type

JA10L

Low current type

■Valve specification





A2: 2-port normally open



A8: 3-position, exhaust center





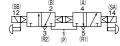
A3: 3-port normally closed A9: 3-position, pressure center



A4: 3-port normally open

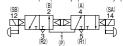


AA: Tandem 3-port (normally closed & normally closed)



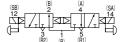
A5: 5-port 2-position, single sol. AB: Tandem 3-port (normally open & normally open)





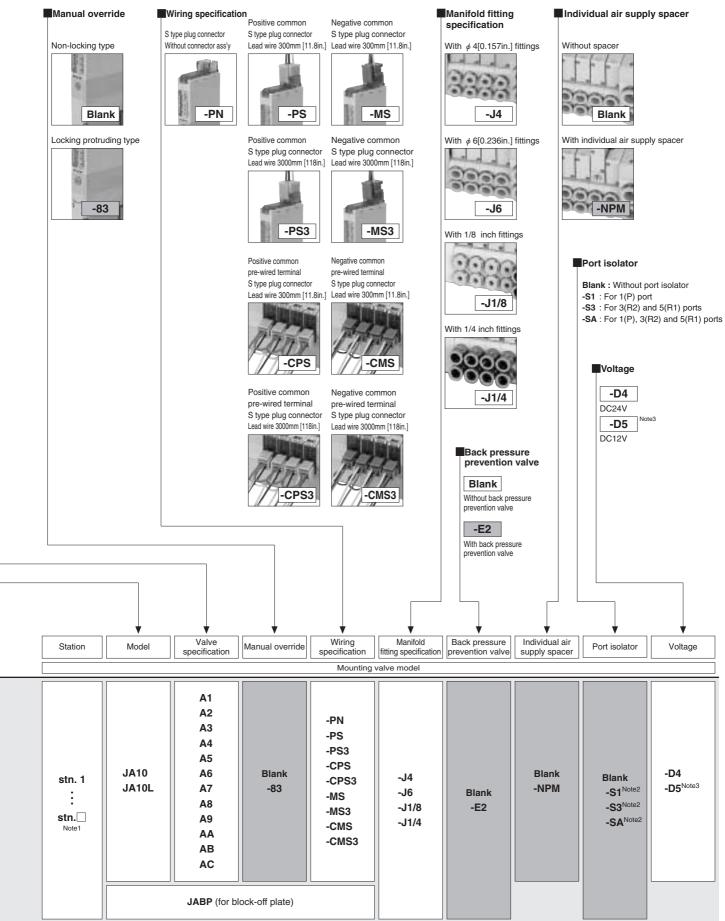
A6: 5-port 2-position, double sol. AC: Tandem 3-port (normally closed & normally open)





Piping block specification Model Valve units (air supply and exhaust) Manifold model -JR -MR -JL -ML -JD -MD -JR1/4 -MR1/4 2 **JAM** NJ -JL1/4 -ML1/4 -JD1/4 -MD1/4 20 -JR3/8 -MR3/8 -JL3/8 -ML3/8 -JD3/8 -MD3/8





Notes: 1. Valve mounting location is from the left, with the solenoid on top, and the 4(A) and 2(B) ports in front.

^{2.} Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only one location for each port isolator can be installed in one manifold for -SA, or one each port isolator for -S1 and -S3 for a total of two locations. When shipping, the designated port isolators are installed between the designated station and the station to its immediate left (the next smaller stn. No.).

^{3.} **-D5** (DC12V) is not available in the low current type.

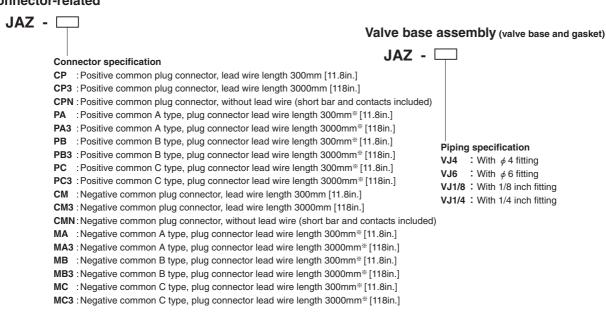
S3 : Port isolator for 3(R2) and 5(R1) portsSA : Port isolator for 1(P) port, 3(R2) and 5(R1) ports

Manifold parts Block-off plate (block-off plate and 2 mounting screws) JAZ - 📖 Parts description GS2 : Gasket (for split type) E2 : Back pressure prevention valve (2 pcs. for split type and 1 pc. gasket) Piping block assembly **J4** : 2 pcs. ϕ 4 fittings, and 1 pc. stopper pin JAZ -: 2 pcs. ϕ 6 fittings, and 1 pc. stopper pin : 2 pcs. ϕ 8 fittings, and 1 pc. stopper pin J1/8 : 2 pcs. 1/8 inch fittings, and 1 pc. stopper pin Piping specification J1/4 : 2 pcs. 1/4 inch fittings, and 1 pc. stopper pin **PJ** : 1(P) and 3, 5(R) ports ϕ 8 fittings J1/4P: 2 pcs. 1/4 inch fittings for 1(P) and 3, 5(R) ports, and 1 pc. stopper pin PJ1/4: 1(P) and 3, 5(R) ports 1/4 inch fittings J3/8 : 2 pcs. 3/8 inch fittings, and 1 pc. stopper pin PJ3/8: 1(P) and 3, 5(R) ports 3/8 inch fittings M : Muffler for piping block **PM** : 1(P) port ϕ 8 fitting, 3, 5(R) ports built-in mufflers NPM : Individual air supply spacer (spacer body, gasket and 2 mounting screws) PM1/4: 1(P) port 1/4 inch fitting, 3, 5(R) ports built-in mufflers \$1 : Port isolator for 1(P) port PM3/8: 1(P) port 3/8 inch fitting, 3, 5(R) ports built-in mufflers

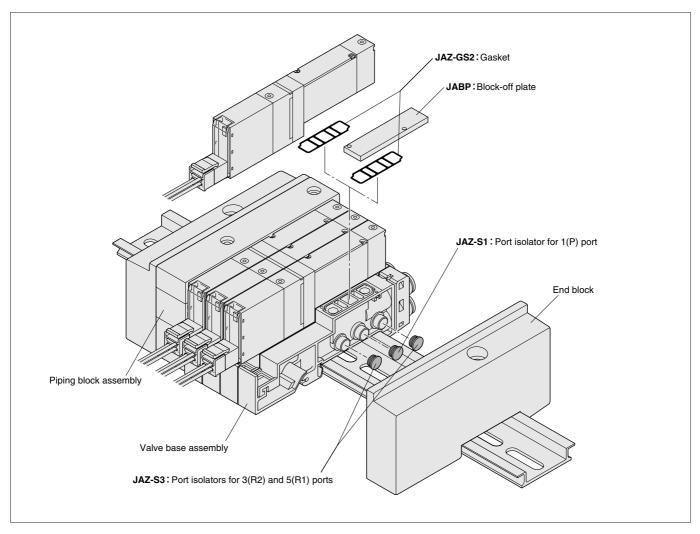
End blocks (one set of left and right)

JAZ - E

Connector-related



※For details, see p.178.



Manifold Order Code Example (6 units of JA series)

JAM6NJ-JR

stn.1~2 JA10A5-PS-J4-D4 stn.3~5 JA10A6-PS-J6-D4 stn.6 JABP-J6

Note: This order code example has no relation to the illustration above.

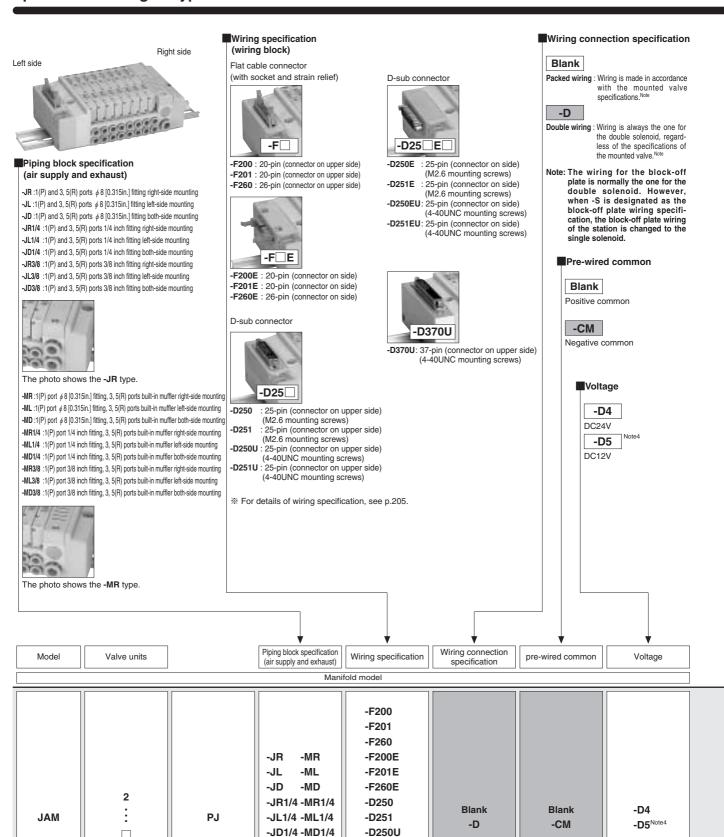
Precautions for Order Codes

Order for valves only

Place orders by "Single Valve Unit Order Codes" on p.189.

For wiring specifications, **Blank** (plug-in type valve) cannot be selected.

For common terminal wiring connections, order separately the common connector assemblies listed to the left.



-D250U

-D251U

-D250E

-D251E -D250EU -D251EU -D370U

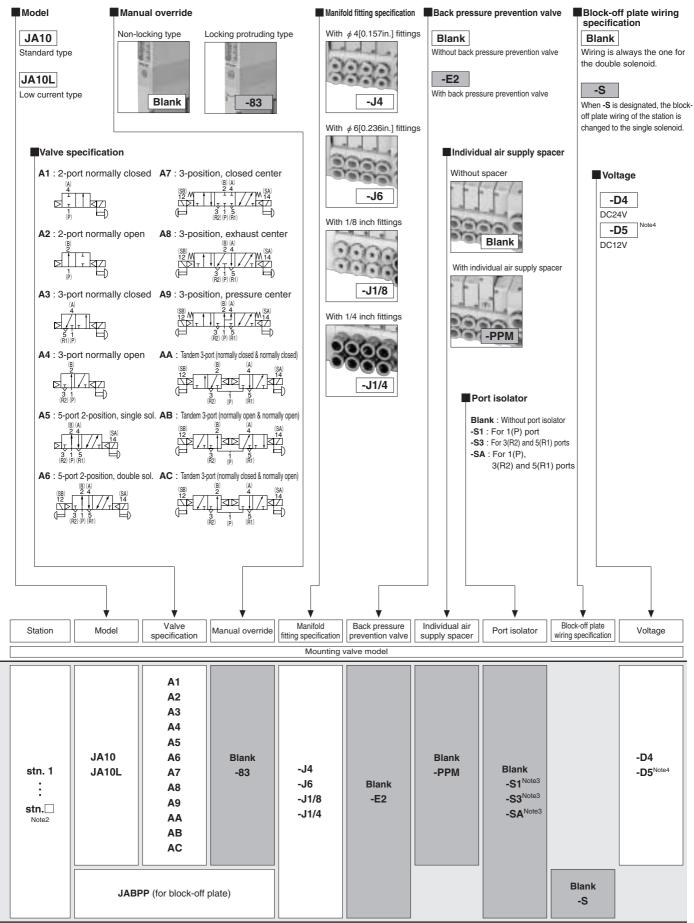
Notes: 1. For the maximum number of units, see the table for the maximum number of valve units by wiring specification, on p.199.

-JR3/8 -MR3/8

-JL3/8 -ML3/8

-JD3/8 -MD3/8

Note1



Notes: 2. Valve mounting location is from the left, with the solenoid on top, and the 4(A) and 2(B) ports in front.

^{3.} Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only one location of each port isolator can be installed in one manifold for -SA, or one each port isolator for -S1 and -S3, for a total of two locations. When shipping, the designated port isolators are installed between the designated station and the station to its immediate left (the next smaller stn. No.).

^{4.} **-D5** (DC12V) is not available in the low current type.

Manifold parts



Parts description

GS2 : Gasket (for split type)

E2 : Back pressure prevention valve (2 pcs. for split type, and 1 pc. gasket)

J4 : 2 pcs. ϕ 4 fittings, and 1 pc. stopper pin J6 : 2 pcs. ϕ 6 fittings, and 1 pc. stopper pin J8 : 2 pcs. ϕ 8 fittings, and 1 pc. stopper pin J1/8 : 2 pcs. 1/8 inch fittings, and 1 pc. stopper pin J1/4 : 2 pcs. 1/4 inch fittings, and 1 pc. stopper pin

J1/4P: 2 pcs. 1/4 inch fittings for 1(P) and 3, 5(R) ports, and 1 pc. stopper pin

J3/8 : 2 pcs. 3/8 inch fittings, and 1 pc. stopper pin

M : Muffler for piping block

PPM : Individual air supply spacer (spacer body, gasket, 2 mounting screws, and connector Ass'y)

\$1 : Port isolator for 1(P) port

S3 : Port isolator for 3(R2) and 5(R1) ports

SA : Port isolator for 1(P) port, 3(R2) and 5(R1) ports

Block-off plate (block-off plate, 2 mounting screws, and plug)

JABPP

Piping block assembly

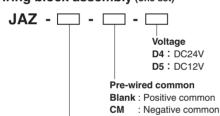


Piping specification

PJ : 1(P) and 3, 5(R) ports φ 8 fittings PJ1/4 : 1(P) and 3, 5(R) ports 1/4 inch fittings PJ3/8 : 1(P) and 3, 5(R) ports 3/8 inch fittings

PM : 1(P) port ϕ 8 fitting, 3, 5(R) ports built-in mufflers **PM1/4**: 1(P) port 1/4 inch fitting, 3, 5(R) ports built-in mufflers **PM3/8**: 1(P) port 3/8 inch fitting, 3, 5(R) ports built-in mufflers

Wiring block assembly (one set)



Wiring specification

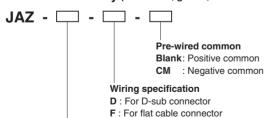
F200 : Flat cable connector F201 : Flat cable connector F260 : Flat cable connector

D250 : D-sub connector with M2.6 mounting screws
D251 : D-sub connector with M2.6 mounting screws
D250U: D-sub connector with 4-40 UNC mounting screws
D251U: D-sub connector with 4-40 UNC mounting screws
D370U: D-sub connector with 4-40 UNC mounting screws

End blocks (one set of left and right)

JAZ - EP

Valve base assembly (valve base, gasket, lead wire and plug-in connector)

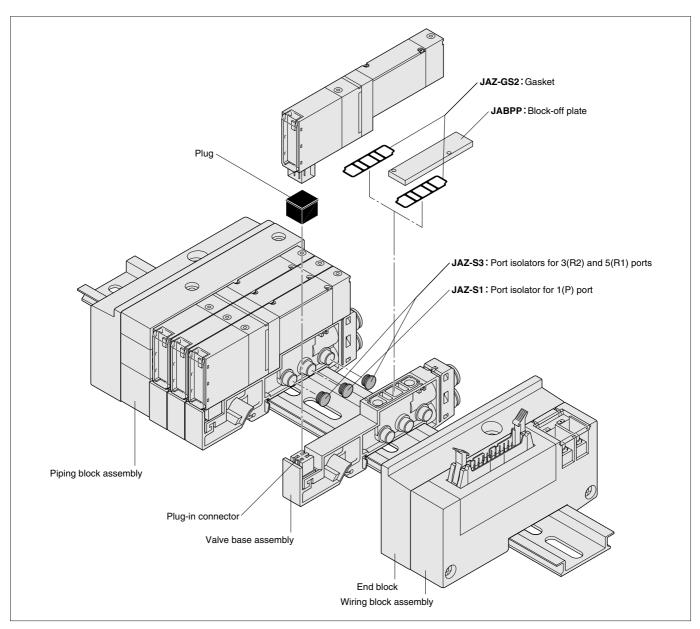


Piping specification

VJ4: With ϕ 4 fitting **VJ6**: With ϕ 6 fitting **VJ1/8**: With 1/8 inch fitting **VJ1/4**: With 1/4 inch fitting

■ Table for maximum number of valve units by wiring specification

		Maximum number of units				
		Wiring specificati	on			
Wiring specification	Max. outputs	Packed wiring (Blank)	Double wiring (-D)			
F200 Flat cable (20P)	16	Varies depending on the mounted	8 units			
F201 ☐ Flat cable (20P)	16	number of single solenoids, double solenoids and block-off plates.	8 units			
F260 Flat cable (26P)	20	The number of controllable solenoids	10 units			
D250 □ D-sub connector (25P)	16	should be the maximum number of	8 units			
D251 □ D-sub connector (25P)	20	outputs or less. Max. 20 units possible.	10 units			
D370U D-sub connector (37P)	32	i wax. 20 units possible.	16 units			



Manifold Order Code Example (8 units of JA series)

JAM8PJ-JR-F201-D4

stn.1~4 JA10A5-J4-D4 stn.5~7 JA10A6-J6-D4 stn.8 JABPP-J6

Note: This order code example has no relation to the illustration above.

Precautions for Order Codes

Order for valves only

Place orders by "Single Valve Unit Order Codes" on p.189.

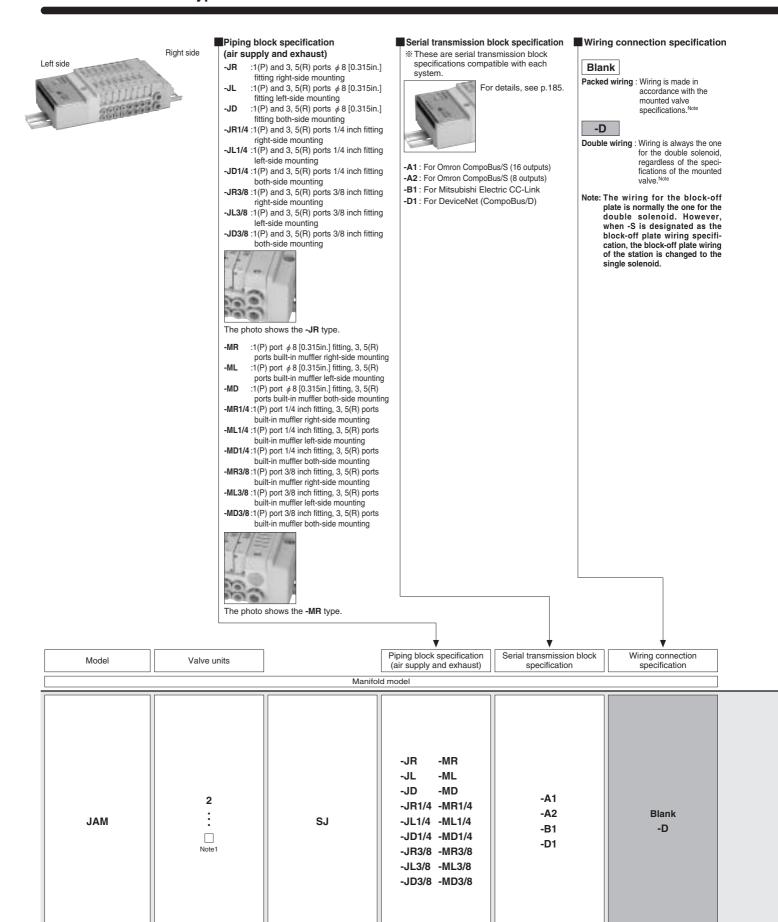
The wiring specification, however, is compatible with the **Blank** (plug-in type) only.

Wiring connection specification

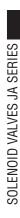
Blank (packed wiring): Wiring is made in accordance with the mounted valve specifications.

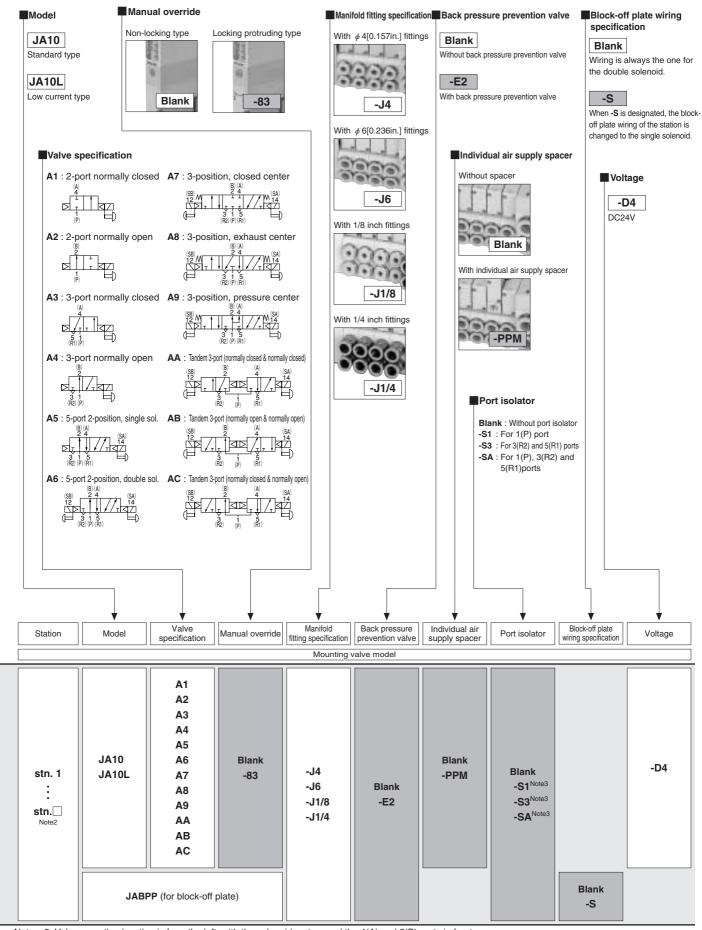
-D (double wiring) : Wiring is always for the double solenoid, regardless of the mounted valve specifications.

Note: The wiring for the block-off plate is normally the one for the double solenoid. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.



Notes: 1. For the maximum number of units, see the table for the maximum number of valve units by serial transmission block specification, on p.203.





Notes: 2. Valve mounting location is from the left, with the solenoid on top, and the 4(A) and 2(B) ports in front.

^{3.} Port isolators can be installed only when piping blocks are mounted on both sides. In addition, only one location of each port isolator can be installed in one manifold for -SA, or one each port isolator for -S1 and -S3, for a total of two locations. When shipping, the designated port isolators are installed between the designated station and the station to its immediate left (the next smaller stn. No.).

Manifold parts

JAZ -

Parts description

GS2 : Gasket (for split type)

E2 : Back pressure prevention valve (2 pcs. for split type, and 1 pc. gasket)

J4 : 2 pcs. ϕ 4 fittings, and 1 pc. stopper pin **J6** : 2 pcs. ϕ 6 fittings, and 1 pc. stopper pin **J8** : 2 pcs. ϕ 8 fittings, and 1 pc. stopper pin

J1/8 : 2 pcs. 1/8 inch fittings, and 1 pc. stopper pin

J1/4 : 2 pcs. 1/4 inch fittings, and 1 pc. stopper pin

J1/4P: 2 pcs. 1/4 inch fittings for 1(P) and 3, 5(R) ports, and 1 pc. stopper pin

J3/8 : 2 pcs. 3/8 inch fittings, and 1 pc. stopper pin

M : Muffler for piping block

PPM: Individual air supply spacer (spacer body, gasket, 2 mounting screws, and connector Ass'y)

S1 : Port isolator for 1(P) port

S3 : Port isolator for (R2) and 5(R1) ports

SA : Port isolator for 1(P) port, 3(R2) and 5(R1) ports

Block-off plate (block-off plate, 2 mounting screws, and plug)

JABPP

JAZ - \square

Piping specification

Piping block assembly

End blocks (one set of left and right)

JAZ - EP

PJ : 1(P) and 3, 5(R) ports ϕ 8 fittings PJ1/4: 1(P) and 3, 5(R) ports 1/4 inch fittings PJ3/8: 1(P) and 3, 5(R) ports 3/8 inch fittings

: 1(P) port ϕ 8 fitting, 3, 5(R) ports built-in mufflers PM1/4 : 1(P) port 1/4 inch fitting, 3, 5(R) ports built-in mufflers PM3/8: 1(P) port 3/8 inch fitting, 3, 5(R) ports built-in mufflers

Valve base assembly (valve base, gasket, lead wire and plug-in connector)



Piping specification **VJ4** : With ϕ 4 fitting **VJ6** : With ϕ 6 fitting VJ1/8: With 1/8 inch fitting

VJ1/4: With 1/4 inch fitting

Serial transmission block (single unit)



Blank: For replacement of JA Series serial transmission block

U : With flat cable (general purpose type) Note compatible with F201

Note: For general purpose type, see p.185.

Serial transmission block specification

A1: For Omron CompoBus/S (16 outputs)

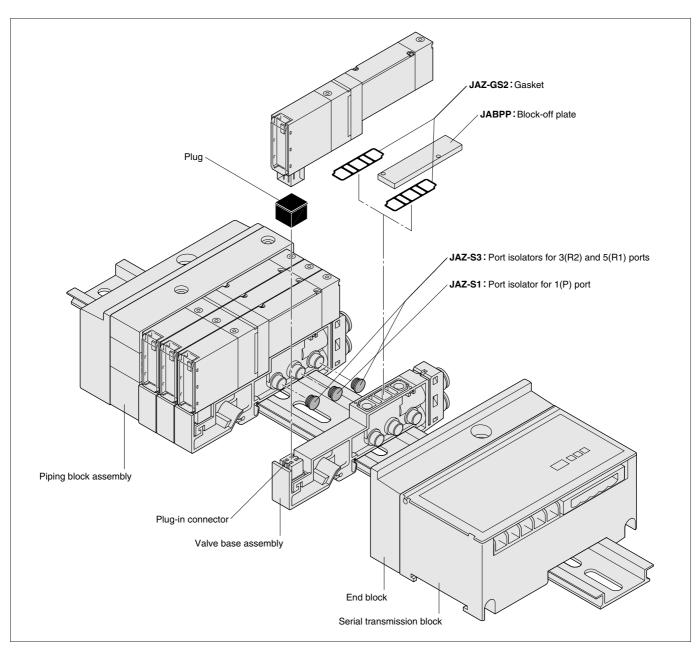
A2: For Omron CompoBus/S (8 outputs)

B1: For Mitsubishi Electric CC-Link

D1: For DeviceNet (CompoBus/D)

■ Table for maximum number of valve units by serial transmission block specification

		Maximum number of units Wiring specification			
Transmission block specification	Max. outputs	Packed wiring (Blank)	Double wiring (-D)		
-A1 : For Omron CompoBus/S (16 outputs)	16	Varies depending on the mounted number	8 units		
-A2 : For Omron CompoBus/S (8 outputs)	8	of single solenoids, double solenoids and	4 units		
-B1 : For Mitsubishi Electric CC-Link	16	block-off plates. The number of controllable solenoids should be the maximum number	8 units		
-D1 : For DeviceNet (CompoBus/D)	16	of outputs or less.	8 units		



Manifold Order Code Example (8 units of JA series)

JAM8SJ-JR-A1

stn.1~4 JA10A5-J4-D4 stn.5~7 JA10A6-J6-D4 stn.8 JABPP-J6

Note: This order code example has no relation to the illustration above.

Precautions for Order Codes

Order for valves only

Place orders by "Single Valve Unit Order Codes" on p.189.

The wiring specification, however, is compatible with the **Blank** (plug-in type) only.

Wiring connection specification

 $\textbf{Blank} \ (\text{packed wiring}) \ : \ Wiring \ is \ made \ in \ accordance \ with \ the \ mounted \ valve \ specifications.$

-D (double wiring) : Wiring is always for the double solenoid, regardless of the mounted valve specifications.

Note: The wiring for the block-off plate is normally the one for the double solenoid. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.

Flat cable connector (20-pin)

●-F200 (Maximum 16 outputs)



1~16: Control pin

17, 18: (一) pin (Short-circuited within the wiring block) 19, 20: (十) pin (Short-circuited within the wiring block)

●-F201 (Maximum 16 outputs)



1~8 : Control pin 11~18 : Control pin

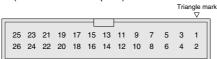
9, 19: (—) pin (Short-circuited within the wiring block) 10, 20: (+) pin (Short-circuited within the wiring block)

Caution: The above pin numbers are assigned for the sake of convenience. Use the ∇ mark as a reference.

Remark: The **-F201** corresponds Koganei's pin locations for the PC wiring system (wire-saving unit). For details, see Catalog No.V3124 PC Wiring Systems.

Flat cable connector (26-pin)

●-F260 (Maximum 20 outputs)



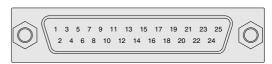
1~20 : Control pin

23, 24 : (—) pin (Short-circuited within the wiring block) 25, 26 : (+) pin (Short-circuited within the wiring block)

%For the relationship between the pin No. (terminal No.) and the corresponding solenoid, see p.208~211.

D-sub connector (25-pin)

●-D250 (Maximum 16 outputs)



1~16 : Control pin

20, 21, 22 : (—) pin (Short-circuited within the wiring block) 23, 24, 25 : (+) pin (Short-circuited within the wiring block)

Caution: For the sake of convenience, the connector pins are assigned based on the solenoid valve wiring sequence, which differs from the pin locations and pin numbers (marked) prescribed in JIS-X5101 for the data circuit-terminating equipment (DCE).

●-D251 ☐ Pin locations based on JIS (Maximum 20 outputs)



1~10, 14~23 : Control pin

12, 13 : (—) pin (Short-circuited within the wiring block) 24, 25 : (+) pin (Short-circuited within the wiring block)

D-sub connector (37-pin)

●-D370U (Maximum 32 outputs)

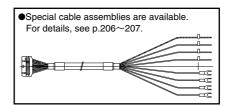


1~32 : Control pir

34, 35 : Common pin (For negative common)

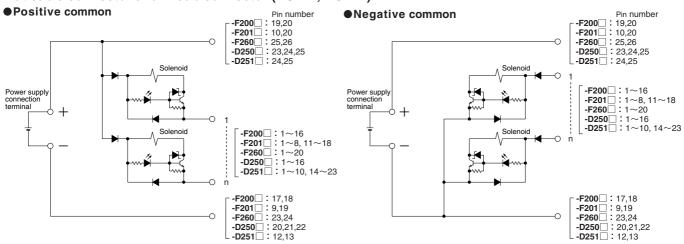
36, 37 : Common pin (For positive common)

Caution: For the sake of convenience, the connector pins are assigned based on the solenoid valve wiring sequence, which differs from the pin locations and pin numbers (marked) prescribed in JIS-X5103 for the data circuit-terminating equipment (DCE).



Detailed Diagram of Wiring System

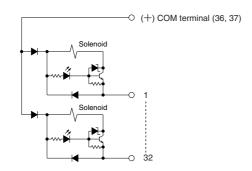
Flat cable connector and D-sub connector (DC24V, DC12V)

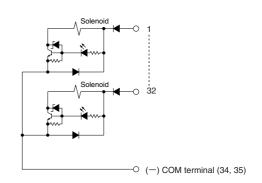


D-sub connector -D370U

●Positive common

Negative common

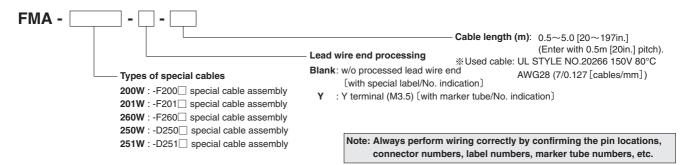


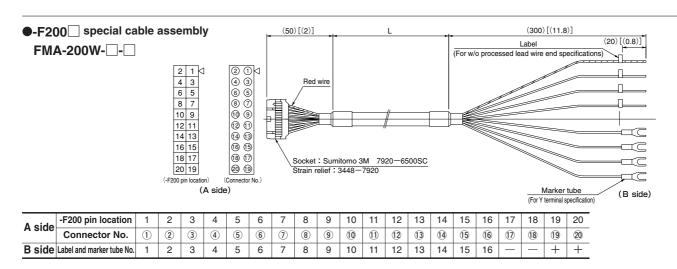


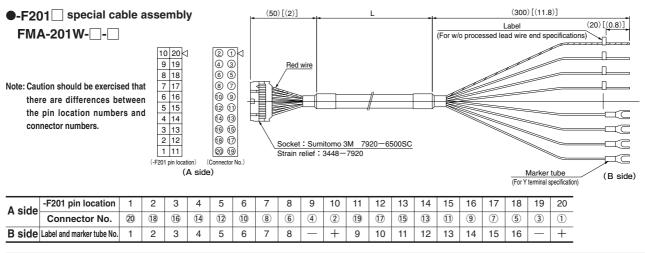
JA Series Split Manifold Plug-in Type Cable Assemblies by Wiring Specification mm [in.]

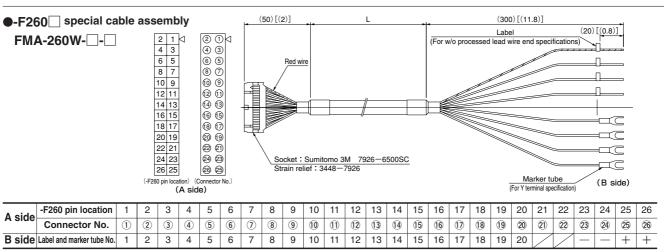
Special cable assemblies are individually available for every wiring specification.

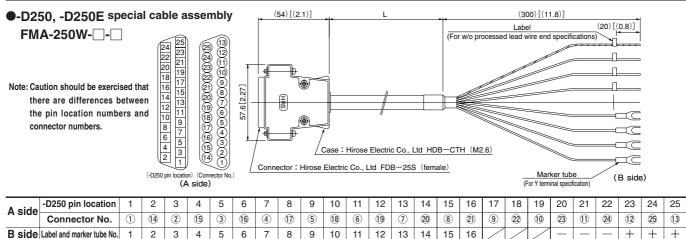
Order Code

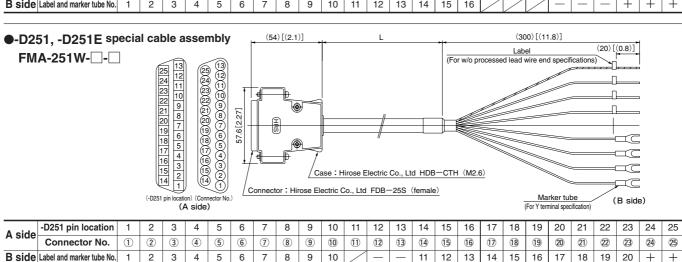










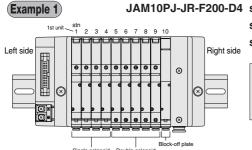


Pin Numbers and Corresponding Solenoids (For Split Manifold Plug-in Type)

The examples below show the relationship between the split manifold pin numbers and the corresponding solenoids. The installation examples show the maximum numbers of outputs in use.

Flat cable connector (20-pin)

Wiring specification **-F200** (Maximum 16 outputs)

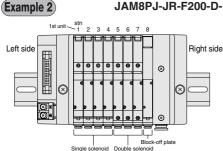


JAM10PJ-JR-F200-D4 stn. 1~4 JA10A5-J4-D4 stn. 5~9 JA10A6-J4-D4 stn. 10 JABPP-J4

> Number of units: 10 units Wiring specification: -F200 Wiring connection specification: Blank (packed wiring)

(TOP V	'IEV	V)				Trian	gle mark ▽
19 1	17 ⁻				5 6	3	1 2

Pin No.	19	17	15	13	11	9	7	5	3	1
Valve No.	+	_	10A	9A	8A	7A	6A	5A	ЗА	1A
Pin No.	20	18	16	14	12	10	8	6	4	2
							6B			



JAM8PJ-JR-F200-D-D4 stn. 1~4 JA10A5-J4-D4 stn. 5~7 JA10A6-J4-D4

stn. 8 JABPP-J4

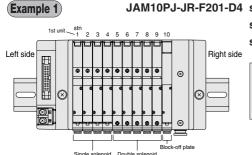
Number of units: 8 units Wiring specification: -F200 Wiring connection specification: -D (double wiring)

(TOP	VIE	W)						Tria	ngle ma	ark
	19	17	15	13	11	9	7	5	3	1	
	20	18	16	14	12	10	8	6	4	2	

Pin No.	19	17	15	13	11	9	7	5	3	1
Valve No.	+	_	8A	7A	6A	5A	4A	ЗА	2A	1A
Pin No.	20	18	16	14	12	10	8	6	4	2
Valve No.	+	_	8B	7B	6B	5B	4B	3B	2B	1B

Flat cable connector (20-pin)

Wiring specification **-F201** ☐ (Maximum 16 outputs)

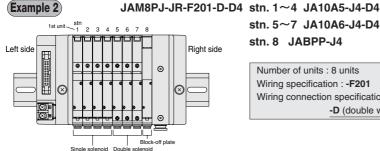


JAM10PJ-JR-F201-D4 stn. 1~4 JA10A5-J4-D4 stn. 5~9 JA10A6-J4-D4 stn. 10 JABPP-J4

> Number of units: 10 units Wiring specification: -F201 Wiring connection specification: Blank (packed wiring)

(TOP	VIL							Tria	ngle m ▽
11	12	13	14	15	16	17	18	19	20
. 1	2	3	4	5	6	7	8	9	10

Pin No.	11	12	13	14	15	16	17	18	19	20
Valve No.	7A	7B	8A	8B	9A	9B	10A	10B	_	+
Pin No.	1	2	3	4	5	6	7	8	9	10
Valve No.	1A	2A	ЗА	4A	5A	5B	6A	6B	_	+



stn. 5~7 JA10A6-J4-D4 stn. 8 JABPP-J4

> Number of units: 8 units Wiring specification: -F201 Wiring connection specification: -D (double wiring)

(TOP	VIE	W)						Tria	ngle m ▽	nar
11	12	13	14	15 5		17 7	18	19 9	20	
L'		<u> </u>	4	5	-		· 	9	10	

Pin No.	11	12	13	14	15	16	17	18	19	20
Valve No.	5A	5B	6A	6B	7A	7B	8A	8B	_	+
Pin No.	1	2	3	4	5	6	7	8	9	10
Valve No.	1A	1B	2A	2B	ЗА	3B	4A	4B	_	+

Caution: Connector pin numbers are assigned for the sake of convenience. Use the ∇ mark as a reference.

Notes: 1. In the figures, the valve numbers 1A, 1B, 2A, 2B... show the stn. numbers, while the letters A and B show the A or B side of the solenoid.

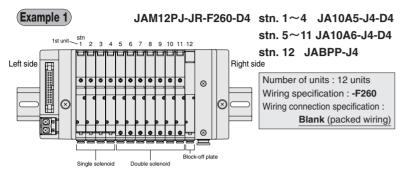
- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve outlet ports in front.
- 3. When selecting wiring connection specification -D, all wiring is double wiring, regardless of valve specifications.
- 4. The wiring for the block-off plate is normally assigned as double wiring (2 pins to 1 unit), regardless of the wiring specifications. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.
- 5. Connector pin numbers are assigned for the sake of convenience. Use the ▽ mark as a reference.

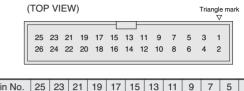
Pin Numbers and Corresponding Solenoids (For Split Manifold Plug-in Type)

The examples below show the relationship between the split manifold pin numbers and the corresponding solenoids. The installation examples show the maximum numbers of outputs in use.

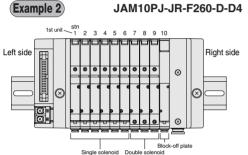
Flat cable connector (26-pin)

●Wiring specification -F260 (Maximum 20 outputs)





Pin No.	25	23	21	19	17	15	13	11	9	7	5	3	1
Valve No.	+	_		12A	11A	10A	9A	8A	7A	6A	5A	ЗА	1A
Pin No.	26	24	22	20	18	16	14	12	10	8	6	4	2
Valve No.	+	_		12B	11B	10B	9B	8B	7B	6B	5B	4A	2A



JAM10PJ-JR-F260-D-D4 stn. 1∼6 JA10A5-J4-D4 stn. 7∼9 JA10A6-J4-D4 stn. 10 JABPP-J4

Number of units : 10 units
Wiring specification : **-F260**Wiring connection specification : **-D** (double wiring)

		IEW	,								IIIa	ngle m
25	23	21	19	17	15	13	11	9	7	5	3	1
26	23 24	22	20	18	16	14	12	10	8	6	4	2

Pin No.	25	23	21	19	17	15	13	11	9	7	5	3	1
Valve No.	+	_		10A	9A	8A	7A	6A	5A	4A	зА	2A	1A
					l				l	l		l .	
Pin No.	26	24	22	20	18	16	14	12	10	8	6	4	2

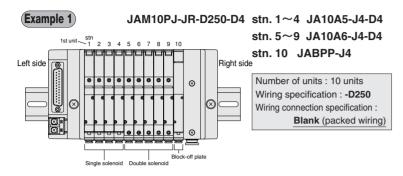
Notes: 1. In the figures, the valve numbers 1A, 1B, 2A, 2B... show the stn. numbers, while the letters A and B show the A or B side of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve outlet ports in front.
- 3. When selecting wiring connection specification -D, all wiring is double wiring, regardless of valve specifications.
- 4. The wiring for the block-off plate is normally assigned as double wiring (2 pins to 1 unit), regardless of the wiring specifications. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.
- 5. Connector pin numbers are assigned for the sake of convenience. Use the ∇ mark as a reference.

The examples below show the relationship between the split manifold pin numbers and the corresponding solenoids. The installation examples show the maximum numbers of outputs in use.

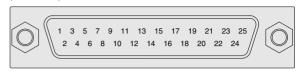
D-sub connector (25-pin)

●Wiring specification -D250 (Maximum 16 outputs)



Caution: For the sake of convenience, the connector pins are assigned based on the solenoid valve wiring sequence. which differs from the pin locations and pin numbers (marked) prescribed in JIS-X5101 for the data circuitterminating equipment (DCE).

(TOP VIEW)



Pin No.	1		3	į	5	7		9	1	1	1	3	15	5 .	17	1	9	2	1	23	25
Valve No.	1,	Α	ЗА	5	Α	6/	Α.	7A	8/	A	9.	Α	10	Α				_	-	+	+
Pin No.		2	2	4	6	3	8	1	0	1:	2	1	4	16	1	8	20	0	22	2 2	4
Valve No.		2/	Α .	4A	5	В	6B	7	В	8	В	9	В	10E	3		-	-	_	- -	+

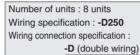


Left side

8

Right side

JAM8PJ-JR-D250-D-D4 stn. 1~4 JA10A5-J4-D4 stn. 5~7 JA10A6-J4-D4 stn. 8 JABPP-J4



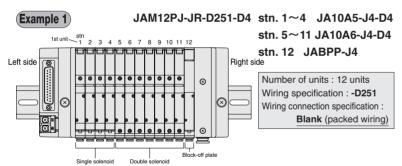
(TOP VIEW)



Pin No.	1	3		5	7	(9 .	11	1	3	15	1	7	19) 2	21	2	3	25
Valve No.	1A	24	3	А	4A	5	Α 6	βA	7.	A	8A					_	+	-	+
Pin No.		2	4	6	; ;	8	10	1	2	14	1	16	18	В	20	2	2	2	4
Valve No.	1	В	2B	3E	3 4	В	5B	6	В	7E	3 8	зВ			-	-	-	+	-

D-sub connector (25-pin)

●Wiring specification -D251 Pin locations based on JIS specification (Maximum 20 outputs)



(TOP VIEW)



Pin No.	Pin No. 1		2		3	-	4	5		6	3	7	8		9	1	10		11		2	13
Valve No.		Α	2A		3.4	4A		5A		51	В	6A	6	В	7A	. 7	В			-		_
Pin No.		1	14 15		5	16		7 1		8	19	2	20		1	22	2	23 2		4	2	5
Valve No.		8	A 8B		в	9A 9		В 10		Α	10E	3 11	Α	11	В	2A	12	2B	B +		+	

Example 2

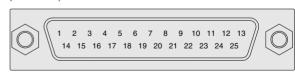
Left side

JAM10PJ-JR-D251-D-D4 stn. 1~6 JA10A5-J4-D4

Right side

stn. 7~9 JA10A6-J4-D4 stn. 10 JABPP-J4

Number of units : 10 units Wiring specification: -D251 Wiring connection specification: -D (double wiring) (TOP VIEW)



Pin No.	1	1	2		3	4	4		5		6		7	8		9		10		1	12		13
Valve No.	1.	1A 1		2	2A		2B 3		Α	3B		4	Α	4E		5A	A 5				_		-
Pin No.	1		4	15	16		6 17		7 1		1	9	2	20 2		21 2		2	23 2		4	2	5
Valve No.		6	Α	6B	В 7/		4 7B		8A		8	В 9		A	9B	10	10A		В	Н	+	+	-

Notes: 1. In the figures, the valve numbers 1A, 1B, 2A, 2B... show the stn. numbers, while the letters A and B show the A or B side of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve outlet ports in front.
- 3. When selecting wiring connection specification -D, all wiring is double wiring, regardless of valve specifications.
- 4. The wiring for the block-off plate is normally assigned as double wiring (2 pins to 1 unit), regardless of the wiring specifications. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.

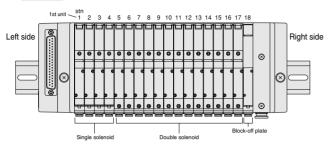
Pin Numbers and Corresponding Solenoids (For Split Manifold Plug-in Type)

The examples below show the relationship between the split manifold pin numbers and the corresponding solenoids. The installation examples show the maximum numbers of outputs in use.

D-sub connector (37-pin)

Wiring specification -D370U (Maximum 32 outputs)

Example 1



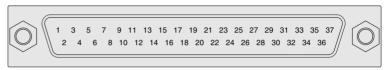
Caution: For the sake of convenience, the connector pins are assigned based on the solenoid valve wiring sequence, which differs from the pin locations and pin numbers (marked) prescribed in JIS-X5103 for the data circuit-terminating equipment (DCE).

JAM18PJ-JR-D370U-D4

stn.1~4 JA10A5-J4-D4 stn.5~17 JA10A6-J4-D4 stn.18 JABPP-J4

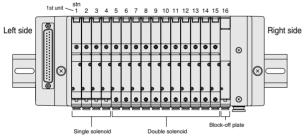
Number of units : 18 units
Wiring specification : -D370U
Wiring connection specification :
Blank (packed wiring)

(TOP VIEW)



Pin No.	1	3	5	5	7	9	11	13	15	5 1	7 1	9 2	21	23	2	5 2	7 2	29	31	33	35	37
Valve No.	1A	ЗА	5.	A 6	SA	7A	8A	9A	10	A 11	1A 1	2A 1	3A	144	15	A 16	6A 1	7A 1	8A			+
Pin No.	:	2	4	6	8	1	0 1	2 1	4	16	18	20	22	2 2	24	26	28	30	3:	2 3	4 3	36
Valve No.	2	!A 4	4A	5B	6E	3 7	8 8	В	В	10B	11B	12E	13	B 1	4B	15B	16B	17E	3 18	В		+

Example 2

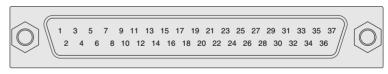


JAM16PJ-JR-D370U-D-D4 stn.1~4 JA10A5-J4-D4 stn.5~15 JA10A6-J4-D4

stn.16 JABPP-J4

Number of units : 16 units
Wiring specification : -D370U
Wiring connection specification :
-D (double wiring)

(TOP VIEW)



	Pin No.	1	;	3	5	7	9	1	1 1	3 1	15	17	19	21	2	3 2	25	27	29	3	1 :	33	35	37
	Valve No.	1 <i>A</i>	2	Α	ЗА	4A	5A	6	A 7	A 8	ЗА	9A	10A	11/	A 12	2A 1	ЗА	14A	15	16	6A			+
Ī	Pin No.		2	4	6	3 8	3	10	12	14	16	3 1	8 2	20	22	24	26	3 2	8	30	32	3	4 3	36
	Valve No.		1B	2E	3 3	В 4	В	БВ	6B	7B	8E	3 9	B 10	ов -	11B	12E	13	B 14	‡B 1	5B	16E	3	-	+

Notes: 1. In the figures, the valve numbers 1A, 1B, 2A, 2B... show the stn. numbers, while the letters A and B show the A or B side of the solenoid.

- 2. The stn. numbers are counted from the left, 1, 2..., with the solenoid on top and the valve outlet ports in front.
- When selecting wiring connection specification -D, all wiring is double wiring, regardless of valve specifications.
- 4. The wiring for the block-off plate is normally assigned as double wiring (2 pins to 1 unit), regardless of the wiring specifications. However, when -S is designated as the block-off plate wiring specification, the block-off plate wiring of the station is changed to the single solenoid.

SOLENOID VALVES JA SERIES

Solenoid Valves JA series

Specifications and Dimensions

Specifications —————	213
Dimensions of Single Valve Unit ————	216
Dimensions of Monoblock Manifold ————	218
Dimensions of Split Manifold	
Non-Plug-in Type	219
Dimensions of Split Manifold Plug-in Type —	220
Dimensions of Serial Transmission Type —	227

JA SERIES SPECIFICATIONS

Specifications

Basic Models and Functions

Basic model Item	JA10□A1 JA10□A2 JA10□A3 JA10□A4	JA10□A5	JA10□A6	JA10□A7 JA10□A8 JA10□A9	JA10⊡AA JA10⊡AB JA10⊡AC
Number of positions		2 positions		3 positions	4 positions
Number of ports	2, 3 ports		5 ports		Tandem 3 ports
Valve function	Single solenoid NC, NO	Single solenoid	Double solenoid	Closed center, Exhaust center, Pressure center	NC/NC, NO/NO, NC/NO

Remark: For the optional specifications and order codes, see p.188.

Specifications

Basic model Item	JA10□A1 JA10□A2 JA10□A3 JA10□A4	JA10□A5	JA10□A6	JA10□A7 JA10□A8 JA10□A9	JA10□AA JA10□AB JA10□AC
Media			Air		
Operation type			Internal pilot type		
Effective area (Cv) Note1 mm ²		3.5 (0.19)		3.4 (0.19)	3.5 (0.19)
Port size Note2		φ 4, φ 6	fitting, 1/8, 1/4 inch fittir	ng, Rc1/8	
Lubrication			Not required		
Operating pressure range MPa {kgf/cm²} [psi.]		0.:	2~0.7 {2~7.1} [29~10)2]	
Proof pressure MPa {kgf/cm²} [psi.]			1.05 {10.7} [152]		
Response time (ON/OFF) ^{Note 3} ms	15/15 (15/2	20) or below	15 (20) or below	15/25 (15/35) or below	15/20 (15/30) or below
Maximum operating frequency Hz			5		
Minimum time to energize for self holding Note4 ms		_	50		_
Operating temperature range (atmosphere and media) °C [°F]			5~50[41~122]		
Shock resistance m/s²{G}			245 {25}		
Mounting direction			Any		

Notes: 1. For details, see the effective area on p.214.

- 2. For details, see the port size on p.214.
- 3. Values when air pressure is 0.5MPa [73psi.]. Values in parentheses () are for the low-current specification. In addition, the values for the 3-position valves are switching time from neutral position.
- 4. For double solenoid valve.

Solenoid Specifications

_									
Ite	Ra	ted voltage	DC24V (Standard specification)	DC24V (low current specification)	DC12V (Standard specification)				
_	arating valtage range	V	21.6~26.4	21.6~26.4	10.8~13.2				
Op	perating voltage range	V	(24±10%)	(24±10%)	(12±10%)				
Standard	Current (when rated voltage is applied	d) mA(r.m.s)	21	_	42				
Stan	Power consumption	W	0.5	_	0.5				
tion	Current (when rated	Starting mA	_	21	_				
specification	voltage is applied)	Holding mA	_	10.5	_				
	Power consumption	Starting W	_	0.5	_				
current	rower consumption	Holding W	_	0.25	_				
Low	Start-up time (standard time	e) ms	_	50	_				
All	owable leakage current	mA		1.0					
Ins	sulation resistance	МΩ		Over 100 (value at DC500V megger)					
Co	lor of LED indicator			14 (SA) : Red, 12(SB) : Green					
Sı	rge suppression (as stan	idard)	Surge absorption transistor	Flywheel diode	Surge absorption transistor				

Port Size

Piping specification Port	2 (B), 4(A)	1(P)	3, 5(R)
With sub-base	Rc1/8	Rc1/8	Rc1/8
Monoblock manifold	ϕ 4 [0.157in.] or ϕ 6 [0.236in.] fitting	Rc1/8	Rc1/8
Split manifold	ϕ 4 [0.157in.], ϕ 6 [0.236in.] fitting, or 1/8, 1/4 inch fitting	ϕ 8 [0.315in.] fitting, or 1/4, 3/8 inch fitting	ϕ 8 [0.315in.] fitting, or 1/4, 3/8 inch fitting or muffler

Effective Area (Cv)

●When used as a single u	ınit mm²
Basic model	Effective area (Cv)
JA10□A1-25	
JA10□A2-25	
JA10□A3-25	0.0(0.40)
JA10□A4-25	3.2(0.18)
JA10□A5-25	
JA10□A6-25	
JA10□A7-25	
JA10□A8-25	3.1 (0.17)
JA10□A9-25	
JA10□AA-25	
JA10□AB-25	3.2(0.18)
JA10□AC-25	

•When mounted of	•When mounted on a manifold mm ² (Cv)										
Manifold model	JAM	□AJ	$JAM \square N(P)(S)J$								
	Outle	t port	Outlet port								
Valve model	φ4 [0.157in.] fitting	φ6 [0.236in.] fitting	ϕ 4 or 1/8 inch fitting	ϕ 6 or 1/4 inch fitting							
JA10□A1 JA10□A2 JA10□A3 JA10□A4 JA10□A5	2.8 [0.16]	3.0 [0.17]	3.2 [0.18]	3.5 [0.19]							

2.7 [0.15]

2.8 [0.16]

When mounted on a manifold

JA10□A7 JA10□A8

JA10□**A9** JA10□AA

JA10□AB

JA10□AC Notes: 1. When using the back pressure prevention valve, the effective area of OUT-EXH is reduced to 2.5mm² (Cv=0.14) regardless of the manifold specifications.

2. When the individual air supply spacer is used, effective area decreases about 20%.

2.9 [0.16]

3.0 [0.17]

3.1 [0.17]

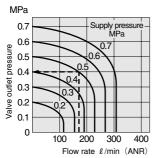
3.2 [0.18]

3.4 [0.19]

3.5 [0.19]

Flow Rate

JA10□



 $1MPa = 145psi., 1 \ell /min = 0.0353ft3/min.$

How to read the graph

When the supply pressure is 0.5MPa [73psi.] and flow rate is 170 ℓ /min [6ft³/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

Single Valve Unit Mass

g [oz.]

Options	Wir	ing specifica	Additional mass	
Valve specification	Blank PN	PS MS	PS3 MS3	25 (with sub-base)
JA10□A1~A4	36 [1.27]	40 [1.41]	61 [2.15]	51 [1.80]
JA10□A5	30 [1.27]	40 [1.41]	01 [2.13]	
JA10□A6	44 [1.55]	49 [1.73]	81 [2.86]	49 [1 60]
JA10□A7~A9	46 [1.62]	51 [1.80]	83 [2.93]	48 [1.69]
JA10□AA~AC	44 [1.55]	49 [1.73]	81 [2.86]	

Monoblock Manifold Mass

g [oz.]

Monoblock manifold	Mass calculation of each			
	Manifold outlet p	Additional mass		
	-J4K (φ 4 fitting)	-J6K (φ 6 fitting)		
Monoblock Manifold AJ type	(33.5×n) [(1.18×n)]	(30.5×n) [(1.08×n)]	79 [2.79]	

Block-off plate : 5g [0.18oz.]

Split Manifold Non-Plug-in Type Mass

g [oz.]

Split manifold	Mass calculation of each	unit (n: number of units)	Additional mass					
	Manifold outlet p	ort specification	Pipin					
	-J4 (φ 4 fitting)		With fitting	Built-in muffler	End block			
	-J1/8 (1/8 inch fitting) -J1/4 (1/4 inch fitting)	-J6 (<i>ϕ</i> 6 fitting)	φ8 fitting 3/8 inch 1/4 inch fitting fitting	φ8 fitting 3/8 inch 1/4 inch fitting fitting				
Non-plug-in type	(25.5×n) [(0.90×n)]	(21.5×n) [(0.76×n)]	67 [2.36] 98 [3.46]	66 [2.33] 83 [2.93]	126 [4.44]			

Block-off plate : 5g [0.18oz.]

Split Manifold Plug-in Type Mass

g [oz.]

	Mass calculation of each unit (n: number of units)		Additional mass								
	Manifold outlet port specification		Piping block		Wiring block						
Split manifold	-J4 (φ4 fitting)		With	fitting	Built-in	muffler					End block
	-J1/8 (1/8 inch fitting) -J1/4 (1/4 inch fitting)	-J6 (<i>ϕ</i> 6 fitting)	φ8 fitting 1/4 inch fitting	3/8 inch fitting	φ8 fitting 1/4 inch fitting	3/8 inch fitting	-F20□	-F26 -D25	-D25□	-D370U	
Plug-in type	(28×n) [(0.99×n)]	(24×n) [(0.85×n)]	67 [2.36]	98 [3.46]	66 [2.33]	83 [2.93]	55 [1.94]	56 [1.98]	58 [2.05]	155 [5.47]	123 [4.34]

Block-off plate: 5.5g [0.19oz.]

Split Manifold Serial Transmission Type Mass

g [oz.]

•					9 [02.]					
	Mass calculation of each unit (n: number of units)		Additional mass							
	Manifold outlet port specification		Piping block		Serial transmission block					
Split manifold	-J4 (φ 4 fitting)		With	With fitting Built-in muffler				End block		
	-J1/8 (1/8 inch fitting) -J1/4 (1/4 inch fitting)	-J6 (φ 6 fitting)	φ8 fitting 1/4 inch fitting	3/8 inch fitting	φ8 fitting 1/4 inch fitting	3/8 inch fitting	-A□	-B1	-D1	
Serial transmission type	(28×n) [(0.99×n)]	(24×n) [(0.85×n)]	67 [2.36]	98 [3.46]	66 [2.33]	83 [2.93]	120 [4.23]	129 [4.55]	126 [4.44]	123 [4.34]

Block-off plate: 5.5g [0.19oz.]

Calculation example: JAM8SJ-JR-B1

stn.1~8 JA10A6-J6-D4

 $(44 \times 8) + (24 \times 8) + 67 + 129 + 123 = 863g$

 $[(1.55\times8)+(0.85\times8)+2.36+4.55+4.34=30.45$ oz.]

2-, 3-port, single solenoid

JA10□A1-□-PS

JA10□A2-□-PS

JA10□A3-□-PS

JA10□A4-□-PS

S type plug connector

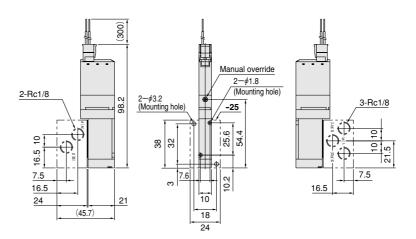
Caution

A1: 2(B) plugged in 2-port normally closed type

A2: 4(A) plugged in 2-port normally open type

A3: 2(B) plugged in 3-port normally closed type

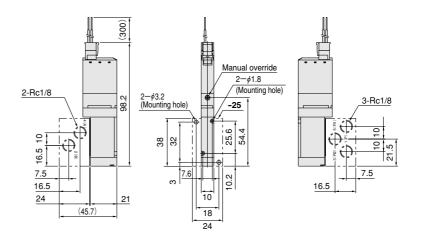
A4: 4(A) plugged in 3-port normally open type



5-port, single solenoid

JA10□A5-□-PS

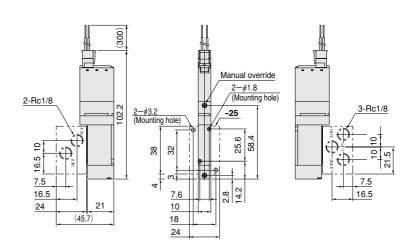
S type plug connector



5-port, double solenoid

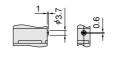
JA10□A6-□-PS

S type plug connector

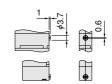


Options

● Locking protruding type manual override : -83







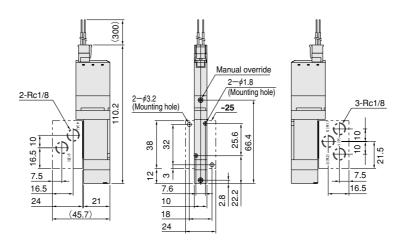
For double solenoid

5-port, 3-position

JA10□A7-□-PS JA10□A8-□-PS

JA10□A9-□-PS

S type plug connector

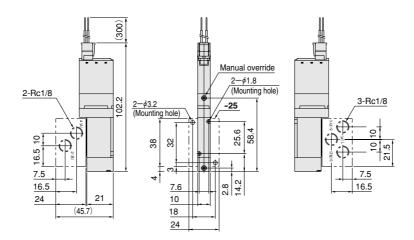


Tandem 3-port, 4-position

JA10 AA- PS

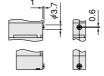
JA10 AB- PS

S type plug connector

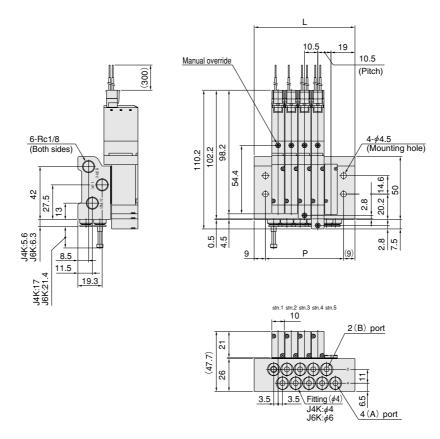


Option

●Locking protruding type manual override : -83



$\mathsf{JAM} \square \mathsf{AJ}$



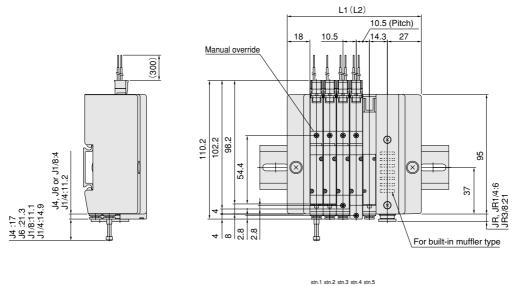
(Installation example)

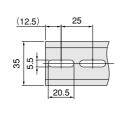
JAM5AJ stn.1 JA10A1-PS-J4K-D4 stn.2 JA10A5-PS-J4K-D4 stn.3 JA10A6-PS-J4K-D4 stn.4 JA10A7-PS-J4K-D4 stn.5 JABP-J4K

Unit dimensions

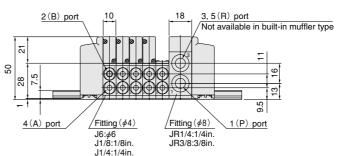
Number of units	L	Р
2	48.5	30.5
3	59.0	41.0
4	69.5	51.5
5	80.0	62.0
6	90.5	72.5
7	101.0	83.0
8	111.5	93.5
9	122.0	104.0
10	132.5	114.5
11	143.0	125.0
12	153.5	135.5
13	164.0	146.0
14	174.5	156.5
15	185.0	167.0
16	195.5	177.5
17	206.0	188.0
18	216.5	198.5
19	227.0	209.0
20	237.5	219.5

JAM NJ





Dimensions of DIN rail mounting hole



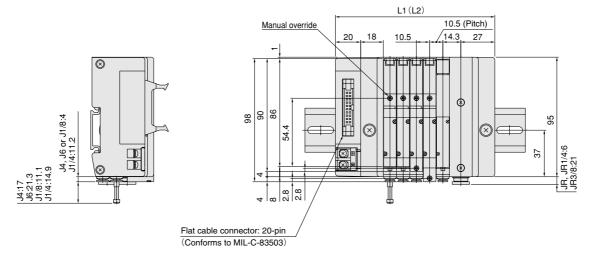
(Installation example)

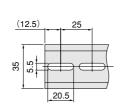
JAM5NJ-JR stn.1 JA10A1-PS-J4-D4 stn.2 JA10A5-PS-J4-D4 stn.3 JA10A6-PS-J4-D4 stn.4 JA10A7-PS-J4-D4 stn.5 JABP-J4

Unit dimensions

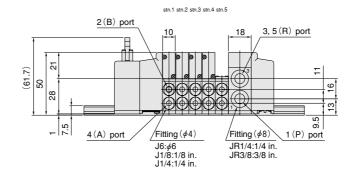
Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	75.0	125	93.0	125
3	85.5	125	103.5	150
4	96.0	125	114.0	150
5	106.5	150	124.5	175
6	117.0	150	135.0	175
7	127.5	175	145.5	175
8	138.0	175	156.0	200
9	148.5	200	166.5	200
10	159.0	200	177.0	225
11	169.5	200	187.5	225
12	180.0	225	198.0	250
13	190.5	225	208.5	250
14	201.0	250	219.0	250
15	211.5	250	229.5	275
16	222.0	275	240.0	275
17	232.5	275	250.5	300
18	243.0	275	261.0	300
19	253.5	300	271.5	325
20	264.0	300	282.0	325

Flat cable connector 20-pin Connector on upper side specification





Dimensions of DIN rail mounting hole



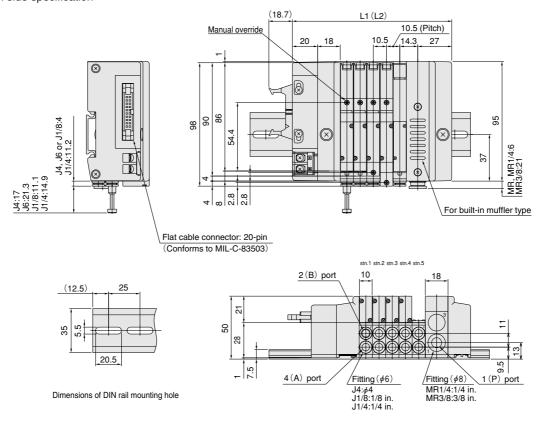
(Installation example)

JAM5PJ-JR-F20 - D4
stn.1 JA10A1-J4-D4
stn.2 JA10A5-J4-D4
stn.3 JA10A6-J4-D4
stn.4 JA10A7-J4-D4
stn.5 JABPP-J4

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325

Flat cable connector 20-pin Connector on side specification



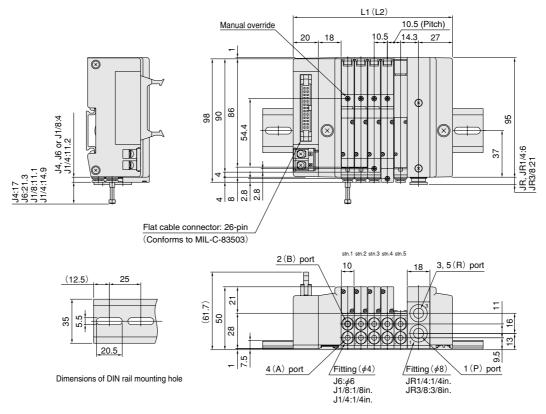
(Installation example)

JAM5PJ-MR-F20 E-D4 stn.1 JA10A1-J6-D4 stn.2 JA10A5-J6-D4 stn.3 JA10A6-J6-D4 stn.4 JA10A7-J6-D4 stn.5 JABPP-J6

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325

Flat cable connector 26-pin Connector on upper side specification



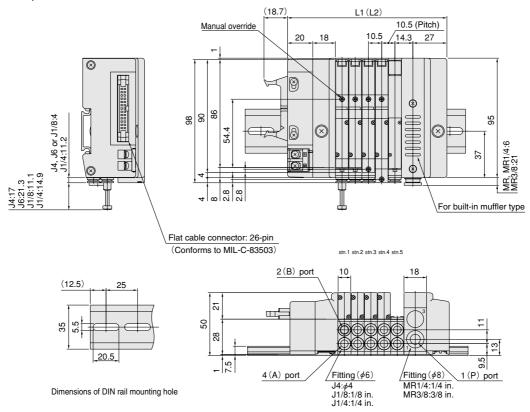
(Installation example)

JAM5PJ-JR-F260-D4 stn.1 JA10A1-J4-D4 stn.2 JA10A5-J4-D4 stn.3 JA10A6-J4-D4 stn.4 JA10A7-J4-D4 stn.5 JABPP-J4

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325
17	252.5	300	270.5	325
18	263.0	325	281.0	350
19	273.5	325	291.5	350
20	284.0	350	302.0	350

Flat cable connector 26-pin Connector on side specification



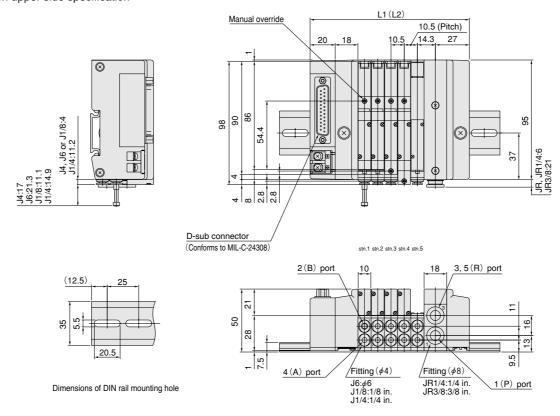
(Installation example)

JAM5PJ-MR-F260E-D4 stn.1 JA10A1-J6-D4 stn.2 JA10A5-J6-D4 stn.3 JA10A6-J6-D4 stn.4 JA10A7-J6-D4 stn.5 JABPP-J6

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325
17	252.5	300	270.5	325
18	263.0	325	281.0	350
19	273.5	325	291.5	350
20	284.0	350	302.0	350

D-sub connector 25-pin Connector on upper side specification



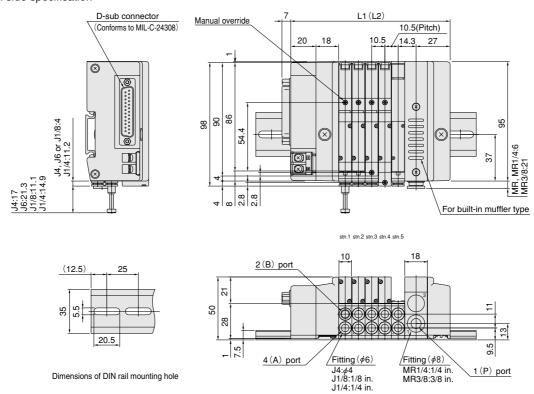
(Installation example)

JAM5PJ-JR-D25 -D4
stn.1 JA10A1-J4-D4
stn.2 JA10A5-J4-D4
stn.3 JA10A6-J4-D4
stn.4 JA10A7-J4-D4
stn.5 JABPP-J4

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325
17	252.5	300	270.5	325
18	263.0	325	281.0	350
19	273.5	325	291.5	350
20	284.0	350	302.0	350

D-sub connector 25-pin Connector on side specification



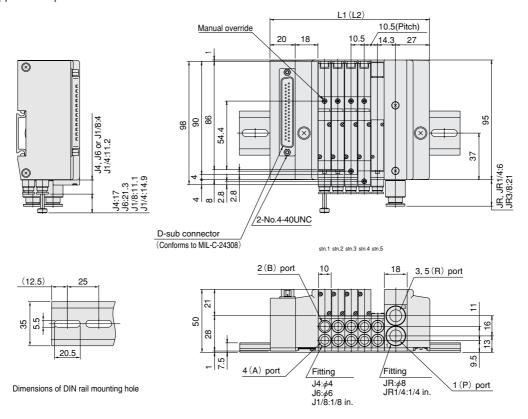
(Installation example)

JAM5PJ-MR-D25_E-D4 stn.1 JA10A1-J6-D4 stn.2 JA10A5-J6-D4 stn.3 JA10A6-J6-D4 stn.4 JA10A7-J6-D4 stn.5 JABPP-J6

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325
17	252.5	300	270.5	325
18	263.0	325	281.0	350
19	273.5	325	291.5	350
20	284.0	350	302.0	350

D-sub connector 37-pin Connector on upper side specification



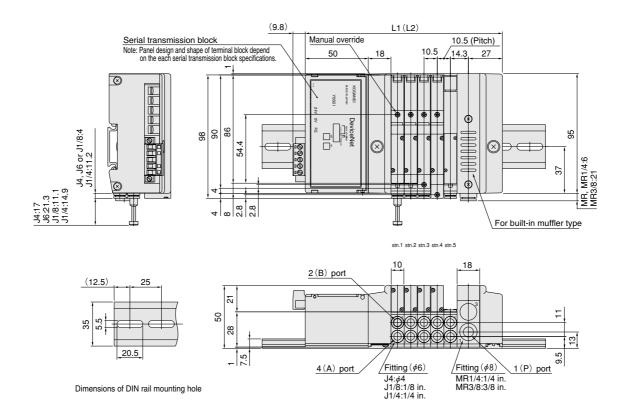
(Installation example)

JAM5PJ-JR3/8-D370U-D4 stn.1 JA10A1-J1/4-D4 stn.2 JA10A5-J1/4-D4 stn.3 JA10A6-J1/4-D4 stn.4 JA10A7-J1/4-D4 stn.5 JABPP-J1/4

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	95.0	150	113.0	175
3	105.5	175	123.5	175
4	116.0	175	134.0	200
5	126.5	175	144.5	200
6	137.0	200	155.0	200
7	147.5	200	165.5	225
8	158.0	225	176.0	225
9	168.5	225	186.5	250
10	179.0	225	197.0	250
11	189.5	250	207.5	275
12	200.0	250	218.0	275
13	210.5	275	228.5	275
14	221.0	275	239.0	300
15	231.5	300	249.5	300
16	242.0	300	260.0	325
17	252.5	300	270.5	325
18	263.0	325	281.0	350
19	273.5	325	291.5	350
20	284.0	350	302.0	350

JAM SJ



(Installation example)

JAM5SJ-MR-D1

stn.1 JA10A1-J6-D4 stn.2 JA10A5-J6-D4 stn.3 JA10A6-J6-D4 stn.3 JA10A7-J6-D4 stn.4 JA10A7-J6-D4 stn.5 JABPP-J6

Unit dimensions

Number of units	L1	DIN rail length	L2 ^{Note}	DIN rail length ^{Note}
2	125.0	175	143.0	200
3	135.5	200	153.5	200
4	146.0	200	164.0	225
5	156.5	225	174.5	225
6	167.0	225	185.0	250
7	177.5	225	195.5	250
8	188.0	250	206.0	275
9	198.5	250	216.5	275
10	209.0	275	227.0	275
11	219.5	275	237.5	300
12	230.0	275	248.0	300
13	240.5	300	258.5	325
14	251.0	300	269.0	325
15	261.5	325	279.5	325
16	272.0	325	290.0	350